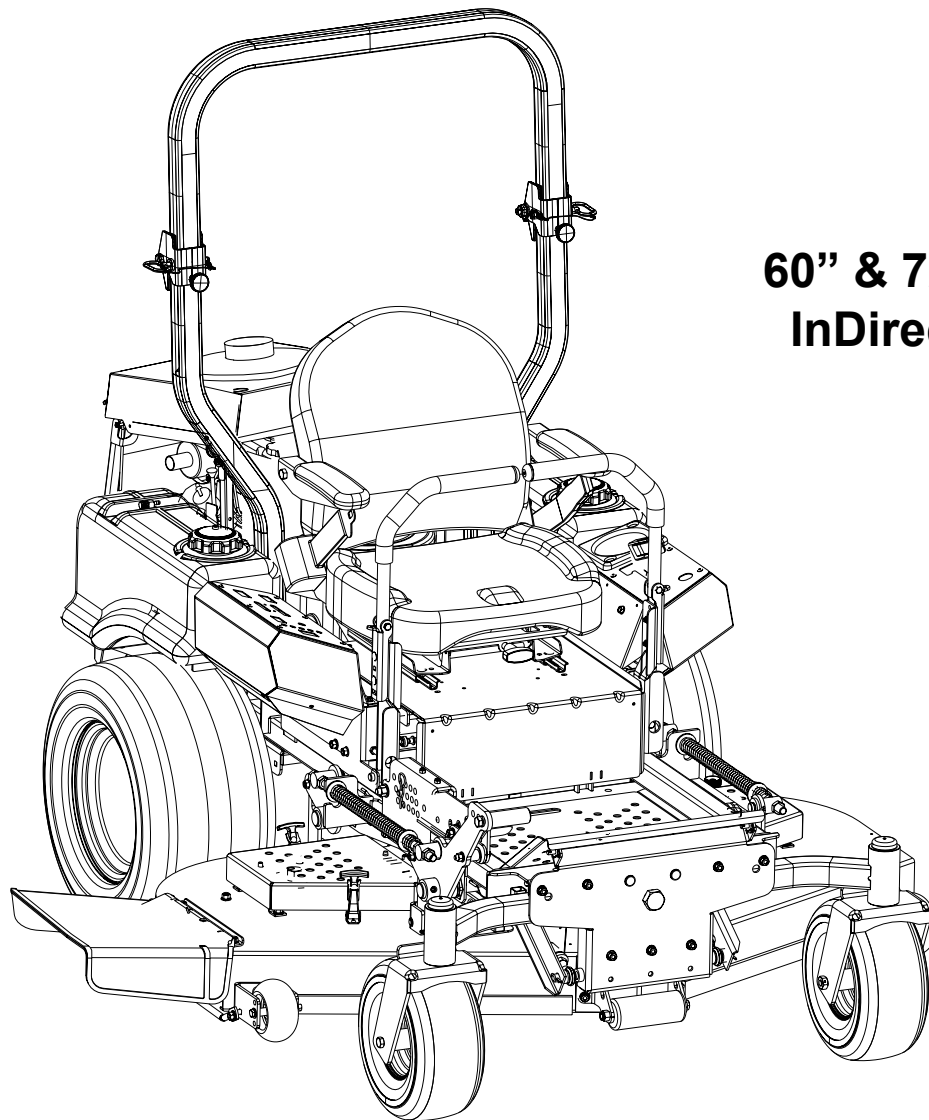




Hydrostatic Zero-Turn Commercial Riding Mower

Professional Turf Equipment



**60" & 72" Fabricated Deck
InDirect Injection Diesel**

ILLUSTRATED PARTS LIST

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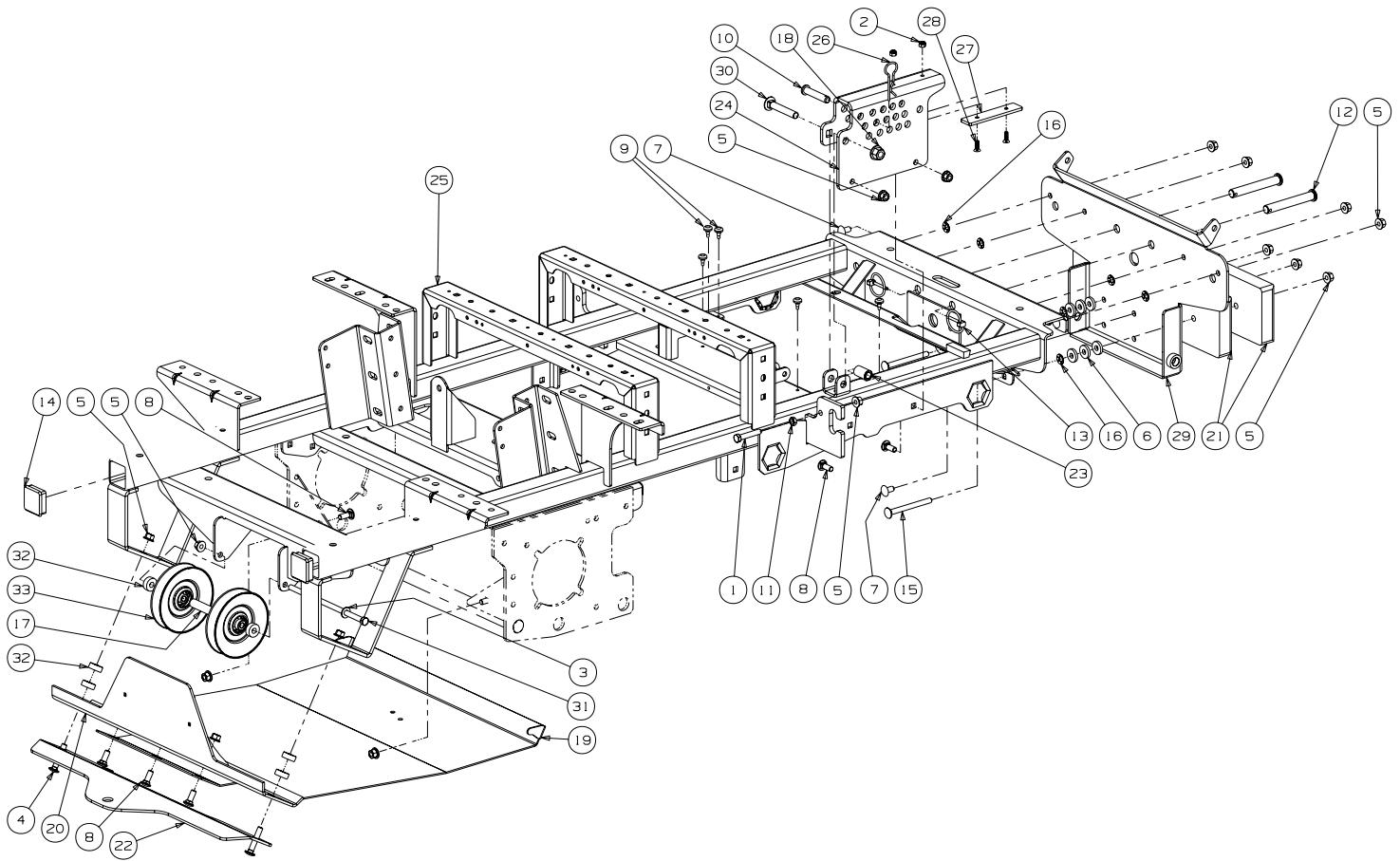
MODELS LISTED IN THIS MANUAL

**28HP Tank,
53AB5JEX750**

**28HP Tank,
53AB5JEZ750**

**28HP Tank,
53AB5JEZ630**

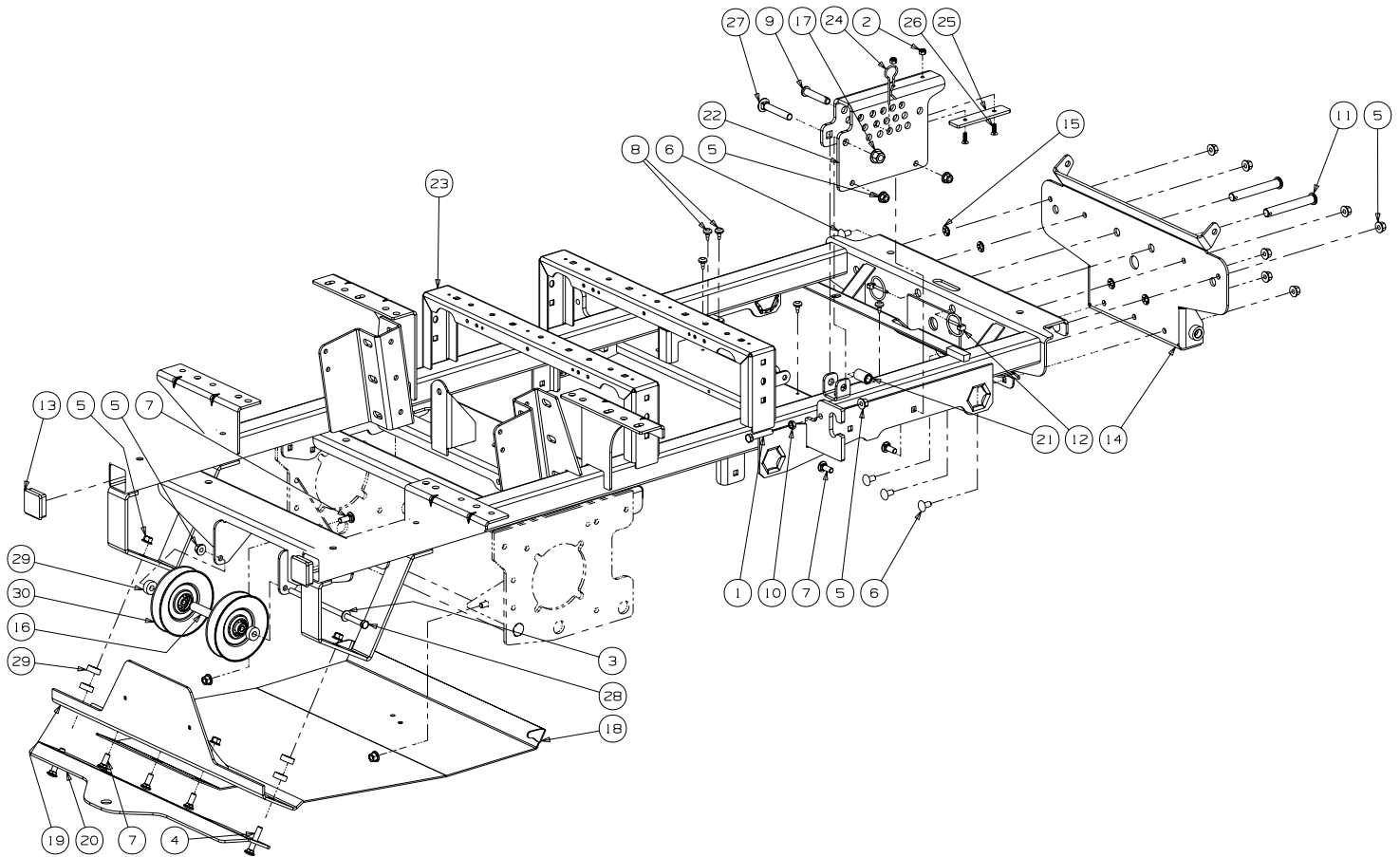
60" Frame Assembly- Figure 1 and Parts List



GD: 02003081-04/30/07

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	01005810	Hex Cap Screw 3/8-16 x 2.00	1	18	01010119	Nut, 1/2-13, Flangelock	1
2	00012152	Lock Nut w/Nylon Insert	2	19	02004037	Skid Plate	1
3	00012158	Flat Washer, 3/8	1	20	02002281	Guard Bracket	1
4	00014270	Carriage Bolt, 3/8-16 x 2.00	2	21	02002426	Bar Weight	2
5	00022560	Hex Nut, 3/8-16 Flange Lock	18	22	02002536	Hitch	1
6	00083192	Idler Washer	6	23	02002655	Spacer, .51 ID x .75 OD x 1.40	1
7	01000372	Carriage Bolt, 3/8-16 x .75 Long	5	24	02003055	Lift Index Bracket	1
8	01000643	Carriage Bolt, 3/8-16 x 1	7	25	02003087	Frame Assembly	1
9	01001170	Rubber Bumper, .62 OD x .22 Thick	6	26	02003074	HitchPin, .120 Dia. x 3.0	1
10	01001776	Clevis Pin, .500 Dia. x 2.50 Lg.	1	27	02003749	Wear Plate, 1.125 x 5.00	1
11	01002511	Nut, 3/8-16, Jam	1	28	02003505	Flat Head Cap Screw, 1/4-20 x .75	2
12	01003282	Clevis Pin, .625 Dia x 4.375 Long	2	29	02003524	Front Frame Bracket Assembly	1
13	01003993	Linch Pin, 3/16 Dia.	2	30	02003563	Carriage Bolt, 1/2-13 x 3.00	1
14	01005160	Plug, Square Tube	2	31	710-3248	Hex Head Cap Screw, 3/8-16 x 8.50	1
15	01008049	Carriage Bolt, 3/8-16 x 4.0	2	32	750-3119	Spacer .406 ID x 1.0 OD	6
16	01008225	Push Retainer, 3/8"-Thread Stud	6	33	756-3045	Idler Pulley, 5.06 Dia.	2
17	01009604	Spacer, .385 ID x .625 OD x 4.89	1				

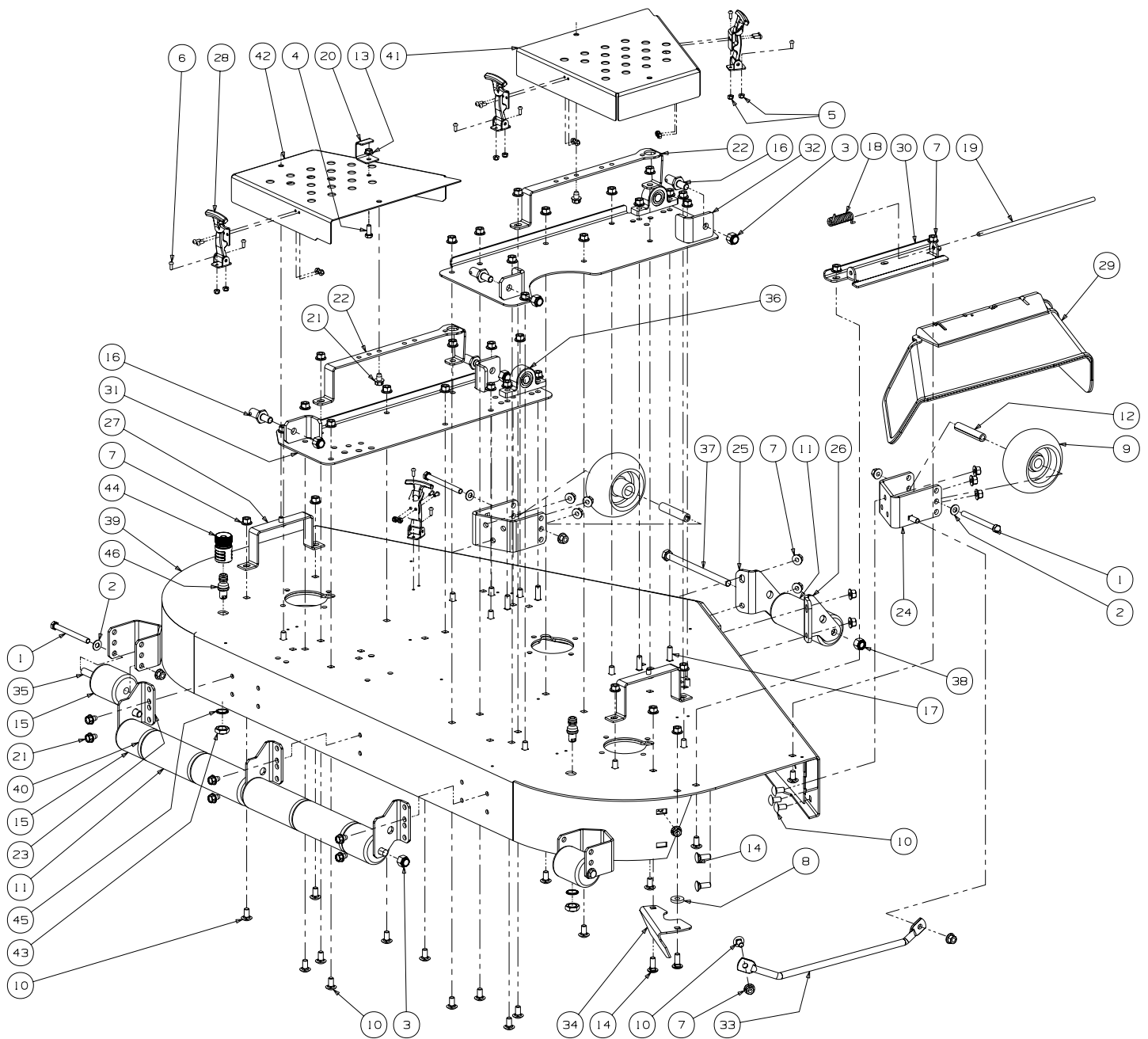
72" Frame Assembly- Figure 2 and Parts List



GD: 02003520-04/30/07

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	01005810	Hex Cap Screw 3/8-16 x 2.00	1	16	01009604	Spacer, .385 ID x .625 OD x 4.89	1
2	00012152	Lock Nut w/Nylon Insert	2	17	01010119	Nut, 1/2-13, Flangelock	1
3	00012158	Flat Washer, 3/8	1	18	02004037	Skid Plate	1
4	00014270	Carriage Bolt, 3/8-16 x 2.00	2	19	02002281	Guard Bracket	1
5	00022560	Hex Nut, 3/8-16 Flange Lock	18	20	02002536	Hitch	1
6	01000372	Carriage Bolt, 3/8-16 x .75 Long	7	21	02002655	Spacer, .51 ID x .75 OD x 1.40	1
7	01000643	Carriage Bolt, 3/8-16 x 1	7	22	02003055	Lift Index Bracket	1
8	01001170	Rubber Bumper, .62 OD x .22 Thick	6	23	02003087	Frame Assembly	1
9	01001776	Clevis Pin, .500 Dia. x 2.50 Lg.	1	24	02003074	HitchPin, .120 Dia. x 3.0	1
10	01002511	Nut, 3/8-16, Jam	1	25	02003749	Wear Plate, 1.125 x 5.00	1
11	01003282	Clevis Pin, .625 Dia x 4.375 Long	2	26	02003505	Flat Head Cap Screw, 1/4-20 x .75	2
12	01003993	Linch Pin, 3/16 Dia.	2	27	02003563	Carriage Bolt, 1/2-13 x 3.00	1
13	01005160	Plug, Square Tube	2	28	710-3248	Hex Head Cap Screw, 3/8-16 x 8.50	1
14	01007779	Bracket Assembly, Frame, Front	1	29	750-3119	Spacer .406 ID x 1.0 OD	6
15	01008225	Push Retainer, 3/8"-Thread Stud	4	30	756-3045	Idler Pulley, 5.06 Dia.	2

60" Fabricated Cutter Deck - Figure 3

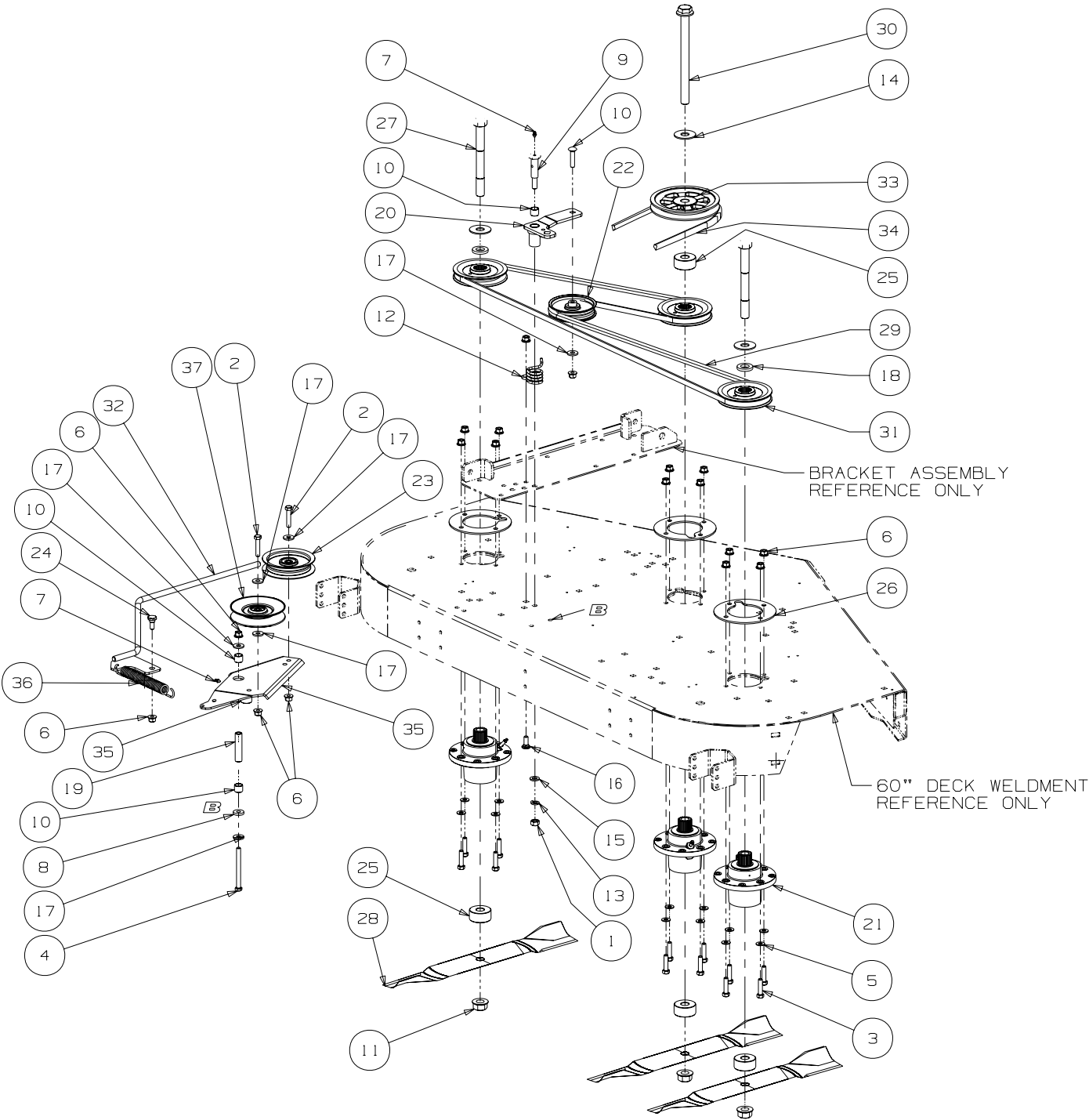


GD: 02002835-03/15/07

60" Fabricated Cutter Deck - Parts List for Figure 3

Ref. No.	Part No.	Description	Qty.
1	00011925	Hex Cap Screw, 3/8-16, 3.75	4
2	00012158	Flat Washer, 3/8	4
3	00012428	Lock Nut, Nylon Insert, 1/2-13	5
4	00013406	Hex Cap Screw, 5/16-18 x .75	1
5	00014608	Lock Nut, Nylon Insert, 10-32	16
6	00017778	Phillips Head Screw, 10-32	16
7	00022560	Flange Lock Hex Nut, 3/8-16	50
8	00083192	Idler Washer	1
9	01000343	Complete Wheel, 5.00 Dia.	2
10	01000372	Carriage Bolt, 3/8-16 x .75 Lg.	35
11	01000385	Front Roller	5
12	01000398	Wheel Spacer	2
13	01000635	Nut, 5/16-18, Hex Flange Lock	1
14	01000643	Carriage Bolt, 3/8-16 x 1	7
15	01001169	Grass Catcher Roller	4
16	01001745	Pin, 5/8 Dia. x 1.2 Lg.	4
17	01002010	Carriage Screw, 3/8-16 x 1.25	4
18	01003253	Torsion Spring, 0.4ID x 2.16Lg	1
19	01003254	Chute Deflector Rod	1
20	01004109	Stop Bracket	1
21	01004304	Hex Index Washer Screw, 3/8-16, .5	8
22	01004685	Belt Cover Support	2
23	01005364	Deck Roller Mount Bracket	3
24	01005260	Anti-Scalp Wheel Front Mount Bracket	2
25	01005256	Left Hand Front Roller Mount Bracket	1
26	01005258	Right Hand Front Roller Mount Bracket	1
27	01005437	Outer Belt Cover Support Assembly	2
28	01005869	T-Handle Latch Draw	4
29	01006693	Chute Deflector	1
30	01008226	Chute Deflector Bracket	2
31	01008633	Left Hand Mount Deck Bracket Assembly	1
32	01008635	Right Hand Deck Bracket Assembly	1
33	01008644	Finger Guard	1
34	01009300	Chute Bracket	1
35	01009808	Spacer, .385 x .50 x 3.045	2
36	02000109	Pillow Block	2
37	01006961	Hex Cap Screw, 1/2-20 x 7.50	1
38	02002299	Lock Nut, Nylon Insert, 1/2-20	1
39	02002531	60 Deck Assembly	1
40	02002800	J-Hook w/ Threaded Roller	1
41	02002831	Right Hand Deck Belt Cover	1
42	02002832	Left Hand Deck Belt Cover	1
43	712-0641	Hex Nut, M16-1.5	2
44	721-04041	Water Nozzle Adaptor	1
45	736-0760	Lock Washer, 17 x 23.8 x 1.95	2
46	737-04003B	Deck Water Nozzle	2

60" Fabricated Deck Spindle Assembly - Figure 4

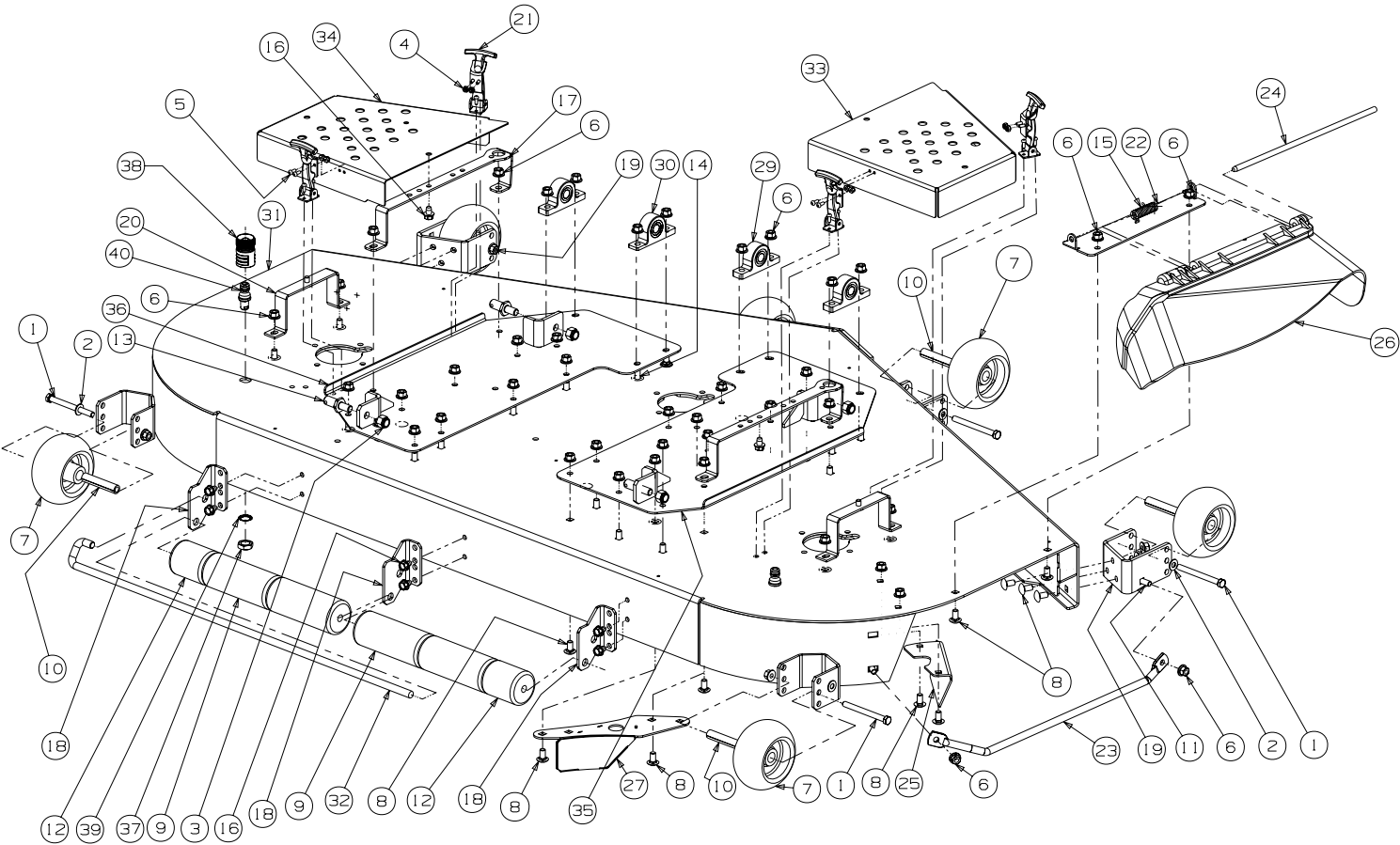


GD: 02003627-10/30/06

60" Fabricated Deck Spindle Assembly - Parts List for Figure 4

Ref. No.	Part No.	Description	Qty.
1	00005763	Hex Nut, 7/16-14	1
2	00008495	Hex Cap Screw, 3/8-16 x 1-3/4	2
3	00011438	Hex Cap Screw, 3/8-16 x 1-1/2	12
4	00011925	Hex Cap Screw, 3/8-16, 4.00	1
5	00012158	Flat Washer, 3/8	12
6	00022560	Flange Lock Hex Nut, 3/8-16	18
7	00060078	Grease Fitting, 1/4-28 x 3/16	2
8	00083192	Idler Washer	1
9	01000302	Shoulder Screw, 7/16-14	1
10	01000364	Hex Carriage Screw, 3/8-16, 1.75	1
11	01000380	Flange Hex Nut, 3/4-16	3
12	01000387	Torsion Idler Spring	1
13	01000389	Lock Washer, 7/16	1
14	01000392	Flat Washer, .781 ID 2.00 OD, .105	3
15	01000393	Flat Washer, .469 ID, .875 OD, .105	1
16	01000643	Carriage Bolt, 3/8-16 x 1	1
17	01000723	Flat Washer, .406 ID, 1.0 OD, .105	6
18	01003123	Spacer .812 ID x .268 LG	2
19	01003245	Spacer, .39 ID x .625 OD x 2.75	1
20	01005737	Idler Arm Assembly, Deck Spindle includes:	1
	01000308	Bearing	2
21	01003532	Aluminum Spindle Assembly	3
22	01004081	Flat Pulley	1
23	01004101	Idler Pulley, 4.06 OD	1
24	01004118	Shoulder Screw, .50 x .27 Lg., 3/8-16	1
25	01004415	Spacer, .760 ID x 2.00 OD x 1.1	4
26	01005434	Aluminum Spindle Support Plate	3
27	01005213	Hex Cap Screw, 3/4-16, 7.00	2
28	01005338	Hi-Lift Blade, 21.0, 0.756 ID	3
29	01005376	V-Belt, A Section x 122.3	1
30	01005388	Hex Cap Screw, 3/4-16, 9.00	1
31	01005616	V-Pulley, 5.00 OD	3
32	01005690	Spring Tension Rod Assembly	1
33	01008081	V-Pulley, Cast, 6.360 OD	1
34	01009583	V-Belt, B Section x 147.4	1
35	02003489	Idler Arm Assembly includes:	1
	01000308	Bearing	2
36	02003712	Extension Spring, .94 x OD x 7.57	1
37	756-3045	Idler Pulley, 5.06 Dia.	1

72" Fabricated Cutter Deck - Figure 5

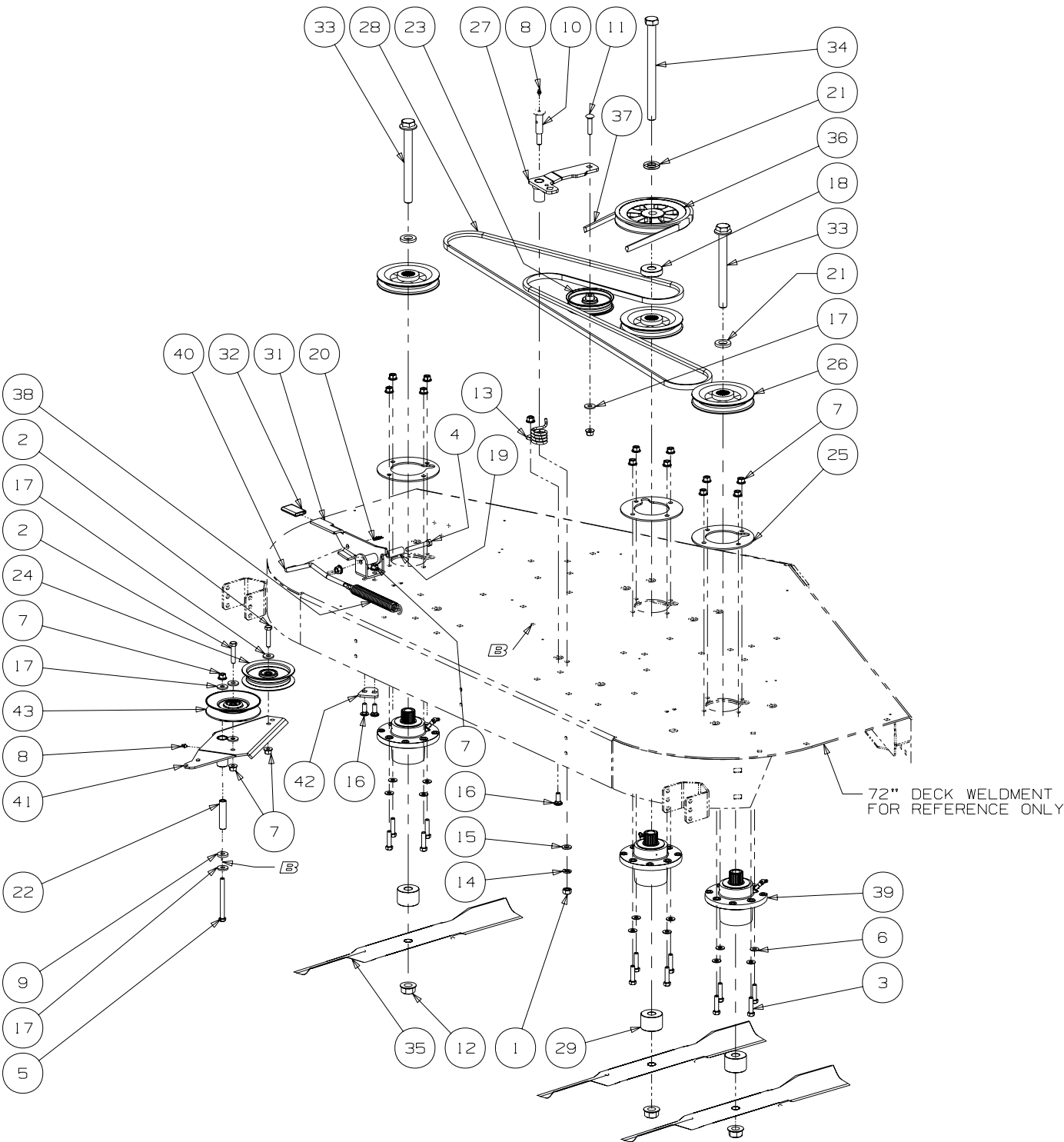


GD: 02002933-01/24/07

72" Fabricated Cutter Deck - Parts List for Figure 5

Ref. No.	Part No.	Description	Qty.
1	00011925	Hex Cap Screw, 3/8-16, 3.75	6
2	00012158	Flat Washer, 3/8	6
3	00012428	Lock Nut, Nylon Insert, 1/2-13	4
4	00014608	Lock Nut, Nylon Insert, #10-32	16
5	00017778	Phillips Head Screw, #10-32 x 1/2	16
6	00022560	Flange Lock Hex Nut, 3/8-16	61
7	01000343	Complete Wheel, 5.00 Dia.	6
8	01000372	Carriage Bolt, 3/8-16 x .75 Lg.	44
9	01000385	Front Roller	4
10	01000398	Wheel Spacer	6
11	01000643	Carriage Bolt, 3/8-16 x 1	2
12	01001169	Grass Catcher Roller	2
13	01001745	Pin, 5/8 Dia. x 1.2 Lg.	4
14	01002010	Carriage Screw, 3/8-16 x 1.25	7
15	01003253	Torsion Spring, 0.4ID x 2.16Lg	1
16	01004304	Hex Index Washer Screw, 3/8-16, .5	8
17	01004685	Belt Cover Support	2
18	01005364	Deck Roller Mount Bracket	3
19	01005260	Anti-Scalp Wheel Front Mount Bracket	4
20	01005437	Outer Belt Cover Support Assembly	2
21	01005869	T-Handle Latch Draw	4
22	01008514	Chute Bracket	1
23	01008526	Finger Guard	1
24	01009102	Pin, .375 x 14.06	1
25	01009300	Chute Bracket	1
26	01009705	Chute Deflector	1
27	01009843	Discharge Baffle Weldment	1
28	01010119	Nut, 1/2-13, Flangelock	1
29	02000109	Pillow Block, Steel	3
30	02000110	Pillow Block, Bronze	1
31	02002534	72 Deck Assembly	1
32	02002800	J-Hook w/ Threaded Roller	1
33	02002831	Right Hand Deck Belt Cover	1
34	02002832	Left Hand Deck Belt Cover	1
35	02002919	Right Hand Deck Weldment Bracket	1
36	02002918	Left Hand Deck Weldment Bracket	1
37	712-0641	Hex Nut, M16-1.5	2
38	721-04041	Water Nozzle Adaptor	1
39	736-0760	Lock Washer, 17 x 23.8 x 1.95	2
40	737-04003B	Deck Water Nozzle	2

72" Fabricated Deck Spindle Assembly - Figure 6

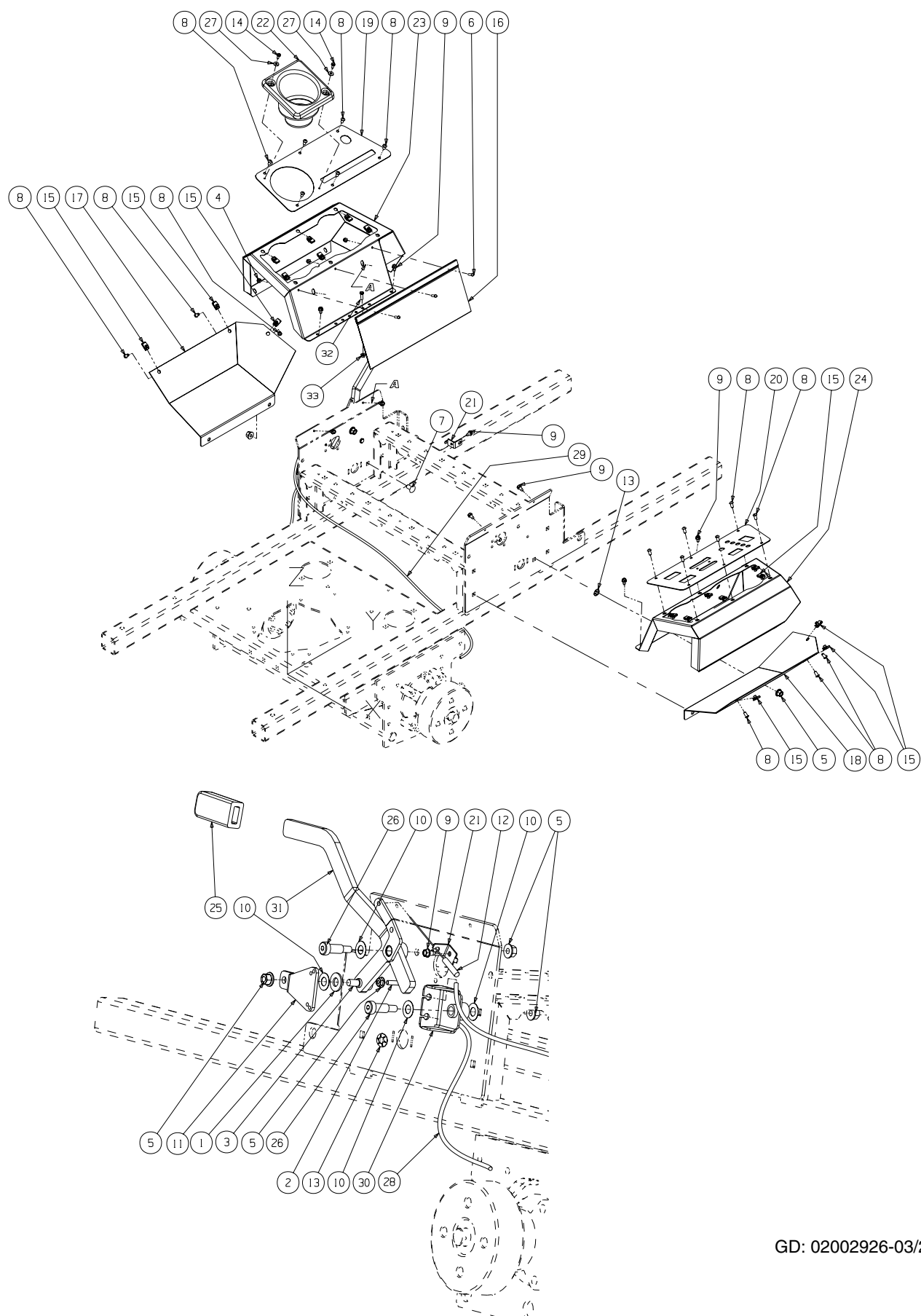


GD: 02003626-04/04/07

72" Fabricated Deck Spindle Assembly - Parts List for Figure 6

Ref. No.	Part No.	Description	Qty.
1	00005763	Hex Nut, 7/16-14	1
2	00008495	Hex Cap Screw, 3/8-16 x 1-3/4	2
3	00011438	Hex Cap Screw, 3/8-16 x 1-1/2	12
4	00011861	Hex Cap Screw, 3/8-16 x 2-1/2	1
5	00011925	Hex Cap Screw, 3/8-16, 4.00	1
6	00012158	Flat Washer, 3/8	12
7	00022560	Flange Lock Hex Nut, 3/8-16	20
8	00060078	Grease Fitting, 1/4-28 x 3/16	2
9	00083192	Idler Washer	1
10	01000302	Shoulder Screw, 7/16-14	1
11	01000364	Hex Carriage Screw, 3/8-16, 1.75	1
12	01000380	Flange Hex Nut, 3/4-16	3
13	01000387	Torsion Idler Spring	1
14	01000389	Lock Washer, 7/16	1
15	01000393	Flat Washer, .469 ID, .875 OD, .105	1
16	01000643	Carriage Bolt, 3/8-16 x 1	3
17	01000723	Flat Washer, .406 ID, 1.0 OD, .105	6
18	01002564	Spacer, .76 ID x 2.0 OD x .477	1
19	01002751	Spacer, .39 ID x .63 OD x 1.75	1
20	01002771	Cotter Pin, .072 x 1.12 Long	2
21	01003123	Spacer .812 ID x .268 LG	3
22	01003245	Spacer, .39 ID x .625 OD x 2.75	1
23	01004081	Flat Pulley	1
24	01004101	Idler Pulley, 4.06 OD	1
25	01005434	Aluminum Spindle Support Plate	3
26	01007499	V-Pulley, 5.75 OD	3
27	01007786	Idler Arm Assembly, Deck	1
	01000308	Bearing Sleeve	2
28	01007937	V-Belt, B Section x 124.0 LG	1
29	01008018	Spacer, .760 ID x 2.00 OD x .330	3
30	01008618	Tension Idler U-Bracket	1
31	01008252	Handle Tension Weldment	1
32	01008270	Tension Idler Handle Grip	1
33	01008542	Hex Cap Screw, 3/4-16, 7.50	2
34	01008543	Hex Cap Screw, 3/4-16, 9.50	1
35	02000568	Bahia Blade, 25.0, .756 ID	3
36	02000583	V-Pulley, 6.95 OD x .750 Bore, Cast	1
37	02000611	V-Belt, B Section x 155 LG	1
38	02000726	Extension Spring, 1.0 x OD x 5.00	1
39	02000920	Aluminum Spindle Assembly	3
40	02001574	Spring Tension Rod	1
41	02003489	Idler Arm Assembly includes:	1
	01000308	Bearing Sleeve	2
42	02004064	Adaptor Plate	1
43	756-3045	Idler Pulley, 5.06 Dia.	1

Brake Assembly - Figure 7

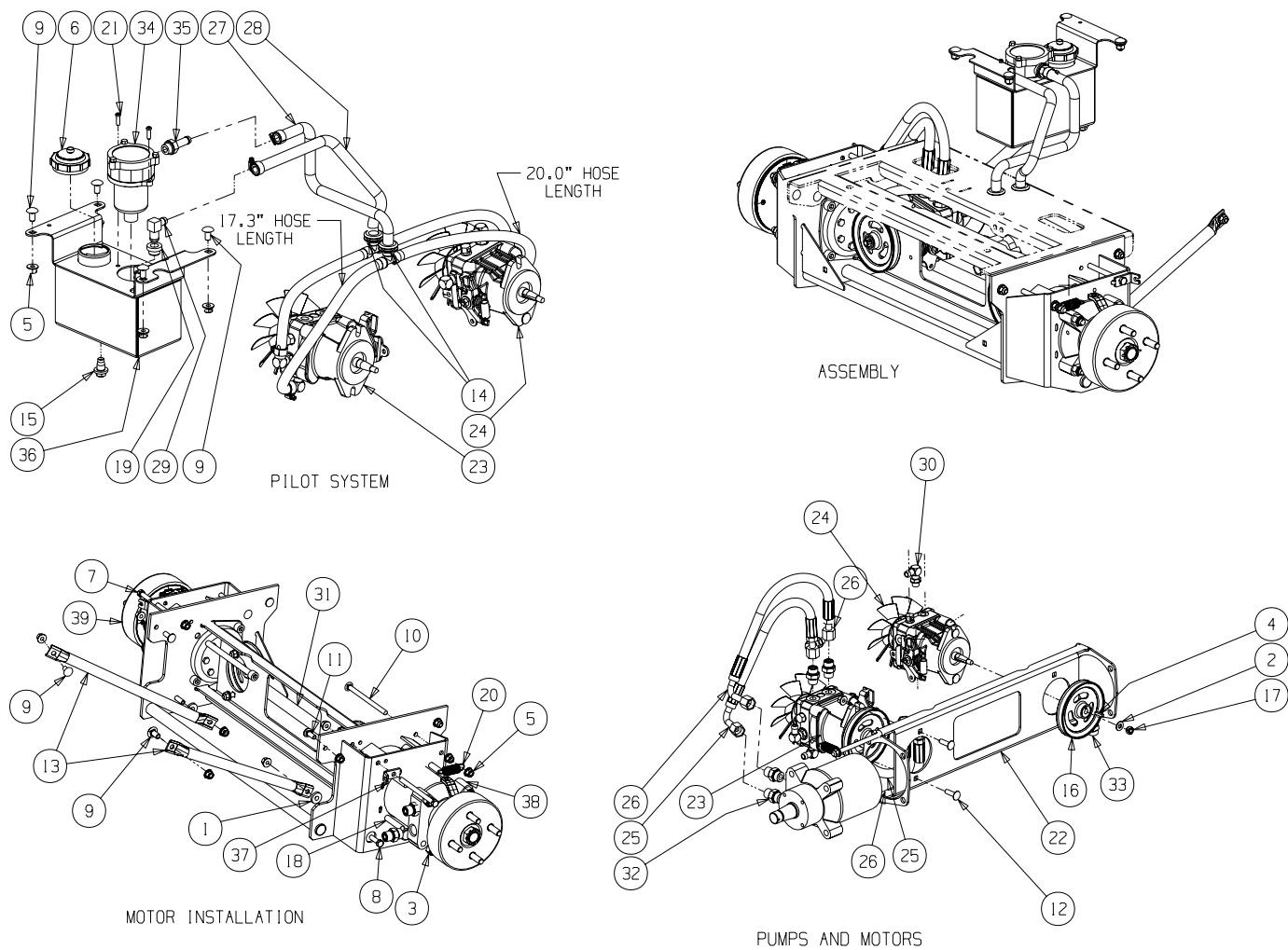


GD: 02002926-03/22/07

Brake Assembly - Parts List for Figure 7

Ref. No.	Part No.	Description	Qty.
1	00012577	Washer, 1/2 Zinc	1
2	01000643	Carriage Bolt, 3/8-16, 1.00	1
3	00011450	Shoulder Bolt, 1/2 x 1/2	1
4	00014608	Lock Nut, Nylon Insert, 10-32	3
5	00022560	Flange Lock Hex Nut, 3/8-16	6
6	00030906	Phillips Head Machine Screw, 10-32 x 5/8	3
7	01000372	Carriage Bolt, 3/8-16 x .75	2
8	01000443	Screw Button Head, 1/4-20 x .5	18
9	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	10
10	01000930	Washer, .508 ID x 1.0 OD x .020	4
11	02003841	Centering Bracket	1
12	01008198	Left Hand Brake Cable	1
13	01008225	Push Retainer, 3/8	2
14	01008531	Screw, #10-32 x 0.500	2
15	01008539	U-Nut, 1/4-20	18
16	02000362	Bag, Debris Storage	1
17	02002797	Lower Panel, LH	1
18	02002796	Lower Panel, RH	1
19	02002823	Control Panel Cover, LH	1
20	02002889	Control Panel Cover, RH	1
21	02002864	Brake Cable Mounting Bracket	2
22	02002874	Cup Holder	1
23	02002971	Control Panel, LH	1
24	02002972	Control Panel, RH	1
25	02003010	Parking Brake Grip	1
26	02003603	Shoulder Bolt, 1/2 x 1.00, 3/8-16	2
27	02003725	Washer, 3/16	2
28	02003770	Brake Cable, LH	1
29	02003774	Brake Cable, RH	1
30	02003776	Brake Cable Bracket	1
31	02003782	Brake Lever	1
32	00013131	Screw, Hex, Cap, 1/4-20 x .75	1
33	01002766	Lock Nut, 1/4-20	1

Hydro Hose and Pump Assembly - Figure 8



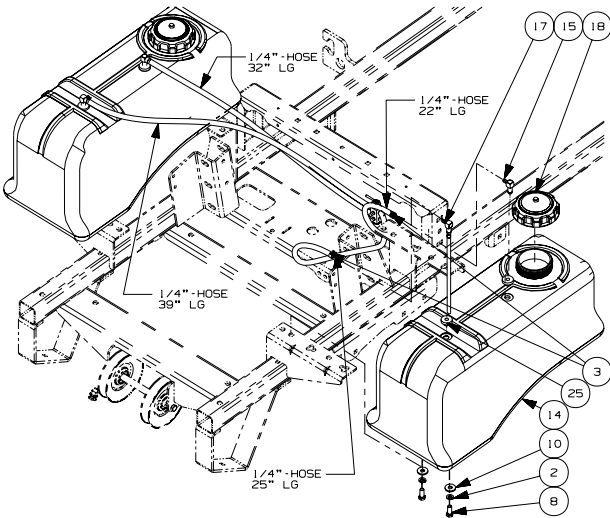
GD: 02003033-02/19/07

Hydro Hose and Pump Assembly- Parts List for Figure 8

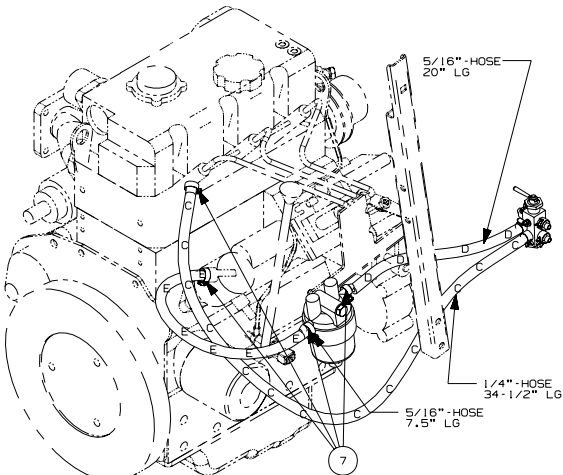
Ref. No.	Part No.	Description	Qty.
1	00083192	Idler Washer	2
2	00012158	Flat Washer, 3/8	2
3	00012428	Washer lock 3/8 zinc	8
4	00020628	Key, 3/16" x 7/8"	2
5	00022560	Flange Lock Hex Nut, 3/8-16	22
6	00030261	Cap, Hydro Oil Tank	1
7	00034167	Hex Cap Screw, 3/8-16 x 5.00	4
8	01000369	Hex Cap Screw, 3/8 -16 x 1.25	2
9	01000372	Carriage Bolt, 3/8-16 x .75 LG.	6
10	01000642	Carriage Bolt, 3/8-16 x 5.50	2
11	01000643	Carriage Bolt, 3/8-16 x 1	4
12	01002010	Carriage Screw, 3/8-16 x 1.25	4
13	01001618	Strut Frame	2
14	01004040	Grommet, .75 ID	2
15	01004192	Oil Pan Drain Plug w/ Seal	1
16	01006799	Hydro Pump Pulley	2
17	01007309	Hex Nut, 3/8-24	2
18	01008449	Socket Head Capscrew, 1/2-13; 6-1/2	8
19	02000296	Grommet Fitting, .54 ID x .78 OD	1
20	02000401	Spring Extension, .740 OD x 2.656	2
21	02000841	Socket Low Head Cap Screw, 1/4-20 x 0.75	2
22	02001088	Hydro Pump Mounting Bracket	1
23	02001100	Hydro Pump, BDP-12, LH	1
	01009631	Kit, Fan	1
24	02001101	Hydro Pump, BDP-12, RH	1
	01009631	Kit, Fan	1
25	02001102	Hose Assembly	2
26	02001103	Hose Assembly	2
27	02001106	Hose Assembly, Pilot includes:	1
	02001175	Tee Fitting	
		Hose Clamp	
	--	Hose, .50 ID x .75 OD	
28	02001107	Hose Assembly, Drain includes:	1
	02001175	Tee Fitting	
		Hose Clamp	
	--	Hose, .50 ID x .75 OD	
29	02001151	Fitting Elbow Spur, 5/8 x 1/2	1
30	02001160	Fitting Elbow, 9/16 x 1/2	4
31	02001492	Hydro Motor Frame Assembly	1
32	02001715	Adaptor Fitting, 8 x 10	4
33	02001975	Adaptor Fitting, 8 x 8	4
34	02002257	Hydraulic In-Tank Filter includes:	1
	02002258	Replacement Filter Element	1
35	02002557	Fitting, 3/4 ORB x 1/2 Tube	1
36	02002703	Hydraulic Tank Assembly	1
37	02002899	Rear Cable Mounting Bracket	2
38	02002967	Hydro Motor, Left Hand Assembly w/ Brake & Drum	1
39	02002968	Hydro Motor, Right Hand Assembly w/ Brake & Drum	1

NOTE: Lubricant, 02002058 Quarts, 2.00

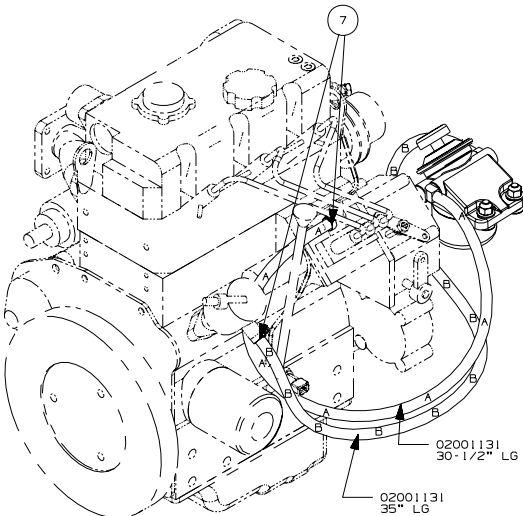
Fuel Tank Assembly - Figure 9



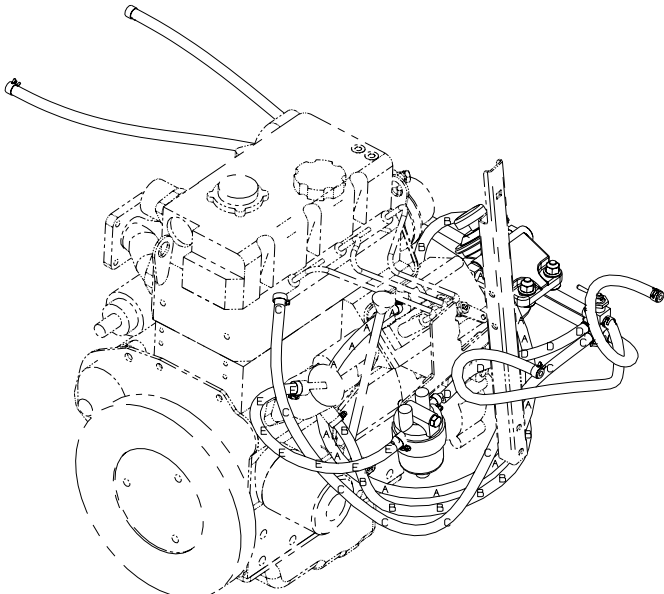
TANK LINE ROUTING



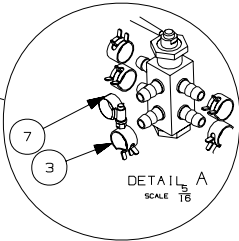
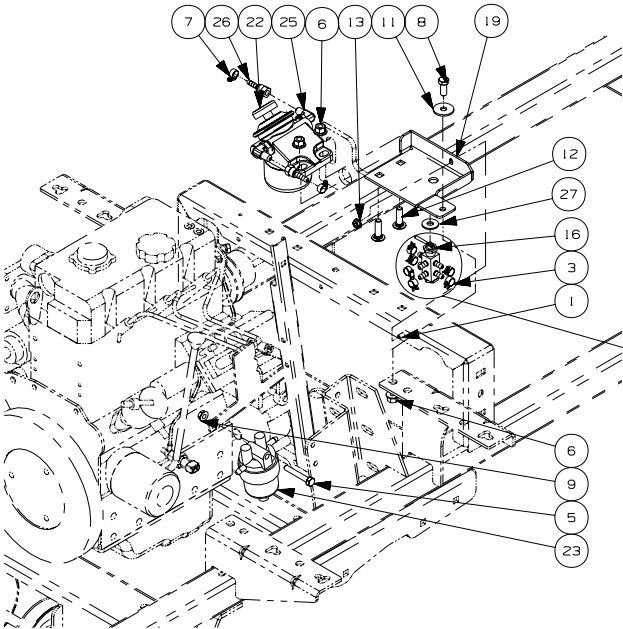
WATER SEPARATOR ROUTING



PRIMER SYSTEM ROUTING



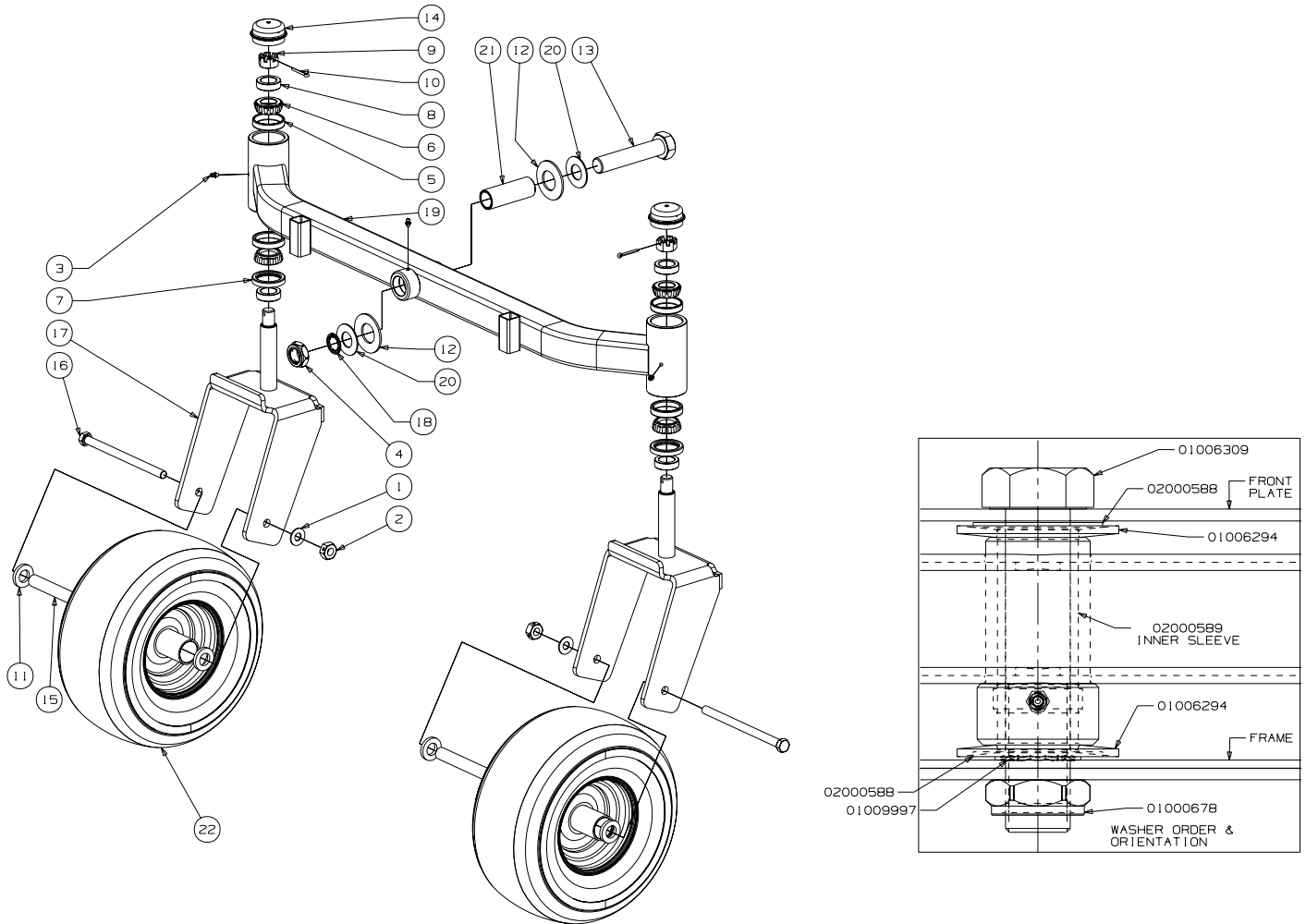
FULLY ASSEMBLED



Fuel Tank Assembly - Parts List for Figure 9

Ref. No.	Part No.	Description	Qty.
1	00012133	Hex Cap Screw, 1/4-20 x 1/2	1
2	00012157	Lock Washer, 3/8	8
3	00012235	Clamp, Union	9
4	00012470	Cable Tie	6
5	00013198	Hex Cap Screw, 5/16-18 x 2.00	1
6	00022560	Hex Nut, 3/8-16, Lock Flange	3
7	01000215	Hose Clamp	9
8	01000368	Hex, Cap Screw, 3/8-16, .88	9
9	01000635	Nut, Lock, HexFlange, 5/16-18	1
10	01000723	Flat Washer, .406 ID, 1.0 OD, .105	8
11	01000872	Washer, 1.25 x .411 x .100	1
12	01002010	Carriage Screw, 3/8-16 x 1.25	2
13	01002766	Lock Nut, 1/4-20	1
14	02003843	Fuel Tank	2
15	01009809	Fuel Fitting, Return	2
16	01009812	Shut Off Fuel Valve	1
17	01009821	Fuel Fitting, Pickup	2
18	02001081	Fuel Cap	2
19	02001061	Fuel Filter Mounting Bracket	1
20	--	1/4" Hose, Carb BioDiesel (in inches)	162.50
21	--	5/16" Hose, Carb BioDiesel (in inches)	93.00
22	--	Fuel Strainer (purchase through caterpillar)	1
23	--	Water Filter (purchase through caterpillar)	1
24	02002253	Fuel Tank Grommet	4
25	02002601	Adaptor, M14 x 1.5 ORB x 4JIC MA	2
26	02002602	Adaptor, 4JIC FE x 1/4 Barb	2
27	01004340	Lock Washer	1

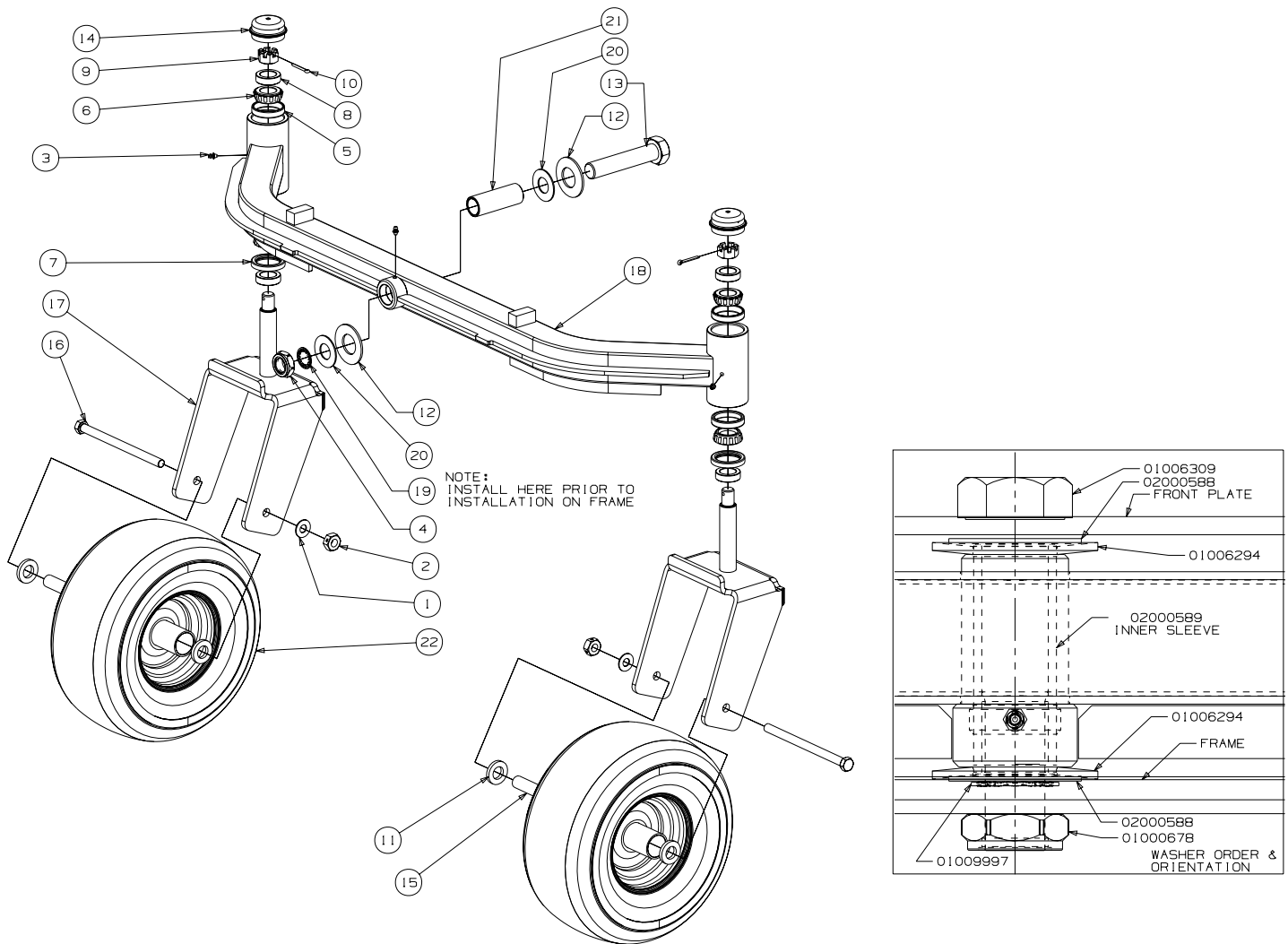
60" Front Caster Assembly - Figure 10 and Parts List



GD: 02002820-10/04/06

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00012577	Washer, 1/2 x 1 Shim	2	14	01006347	Grease Cap, 1.986 OD	2
2	00023287	Nut, 1/2-20, Center Lock	2	15	01006912	Wheel Spacer	2
3	00060078	Grease Fitting, 1/4-28 x 3/16	3	16	01006961	HHCS, 1/2-20, 7.50	2
4	01000678	Nut, Jam, 1.0-14, Insert Lock	1	17	01007407	Yoke, Caster Wheel	2
5	01002620	Cup Bearing	4	18	01009997	Retainer Extension, Self Locking	1
6	01002621	Bearing Cone	4	19	02000439	Front Axle Assembly	1
7	01002622	Seal	2	20	02000588	Flat Washer, 1.00 ID	2
8	01002624	Ring Seal	4	21	02000589	Spacer, 1.005 ID x 1.25 OD x 3.6	1
9	01002626	Slotted Nut, 3/4-16	2	22	02002821	Wheel, 13 x 6.50 x 6.0, Beige, includes	2
10	01002627	Cotter Pin, 5/32, 1.25	2		02002108	Tire	1
11	01003123	Spacer, .812 ID x .218LG	4		02002106	Roller Bearings	2
12	01006294	Bell Washer, 1.25 ID x 2.5 x .157	2		02002107	Retainer Bushings	2
13	01006309	Hex Cap Screw, 1-14 x 5.0	1				

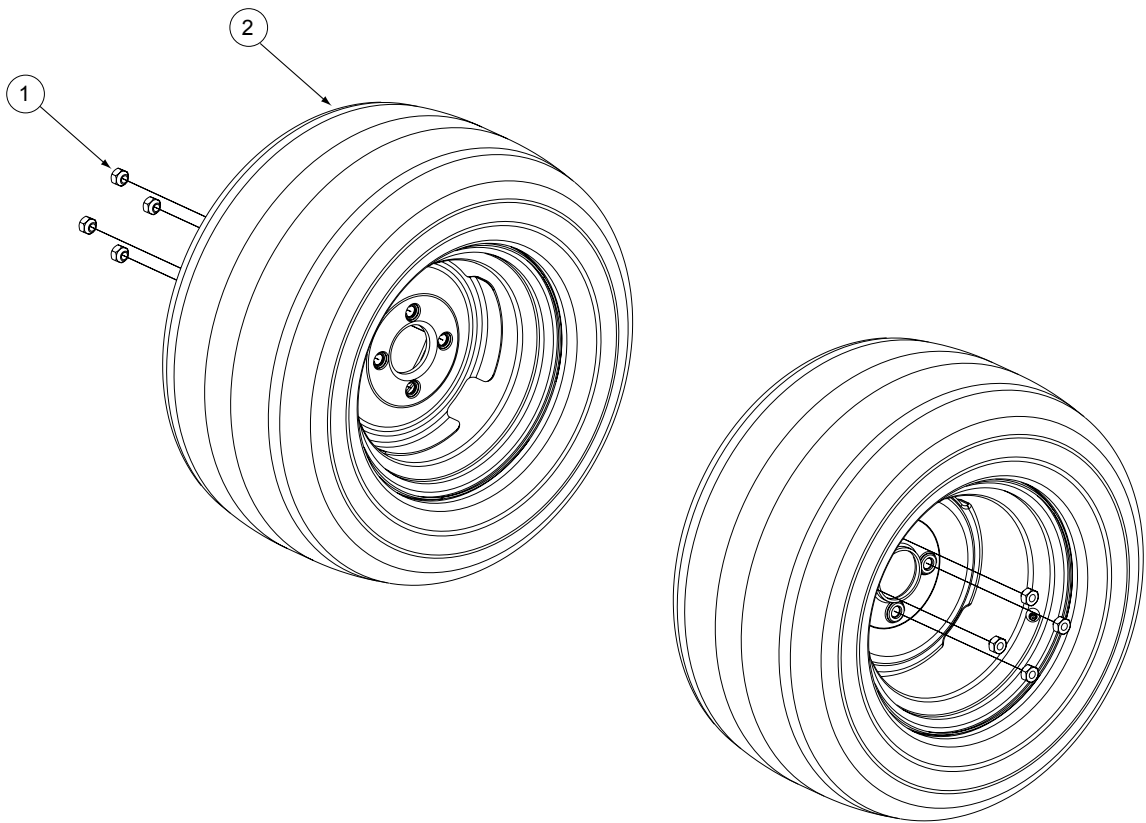
72" Front Caster Assembly - Figure 11 and Parts List



GD: 02002925-10/04/06

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00012577	Washer, 1/2 x 1 Shim	2	14	01006347	Grease Cap, 1.986 OD	2
2	00023287	Nut, 1/2-20, Center Lock	2	15	01006912	Wheel Spacer	2
3	00060078	Grease Fitting	3	16	01006961	HHCS, 1/2-20, 7.50	2
4	01000678	Nut, Jam, 1.0-14, Insert Lock	1	17	01007407	Yoke, Caster Wheel	2
5	01002620	Cup Bearing	4	18	01007760	Front Axle Assembly	1
6	01002621	Bearing Cone	4	19	01009997	Retainer Extension, Self Locking	1
7	01002622	Seal	2	20	02000588	Flat Washer, 1.00 ID x 2.00 OD x .075	2
8	01002624	Ring Seal	4	21	02000589	Spacer, 1.005 ID x 1.25 OD x 3.6	1
9	01002626	Slotted Nut, 3/4-16	2	22	02002821	Wheel, 13 x 6.50 x 6.0, Beige, includes	2
10	01002627	Cotter Pin, 5/32, 1.25	2		02002108	Tire	1
11	01003123	Spacer, .812 ID x .218LG	4		02002106	Roller Bearings	2
12	01006294	Bell Washer, 1.25 ID x 2.5 OD x .180	2		02002107	Retainer Bushings	2
13	01006309	Hex Cap Screw, 1-14 x 5.0	1				

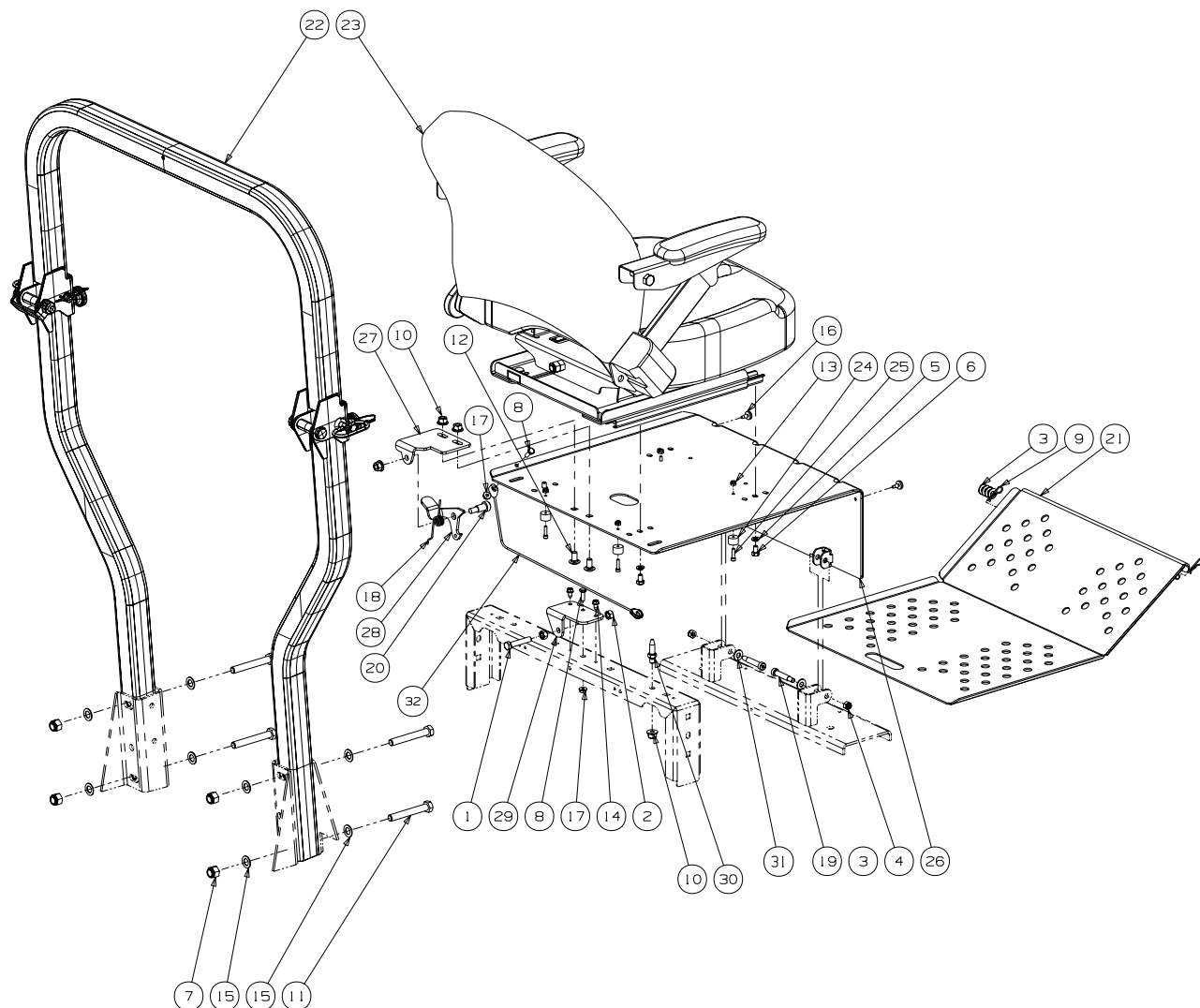
Wheel Assembly - Figure 12 and Parts List



GD: 02002669-10/04/06

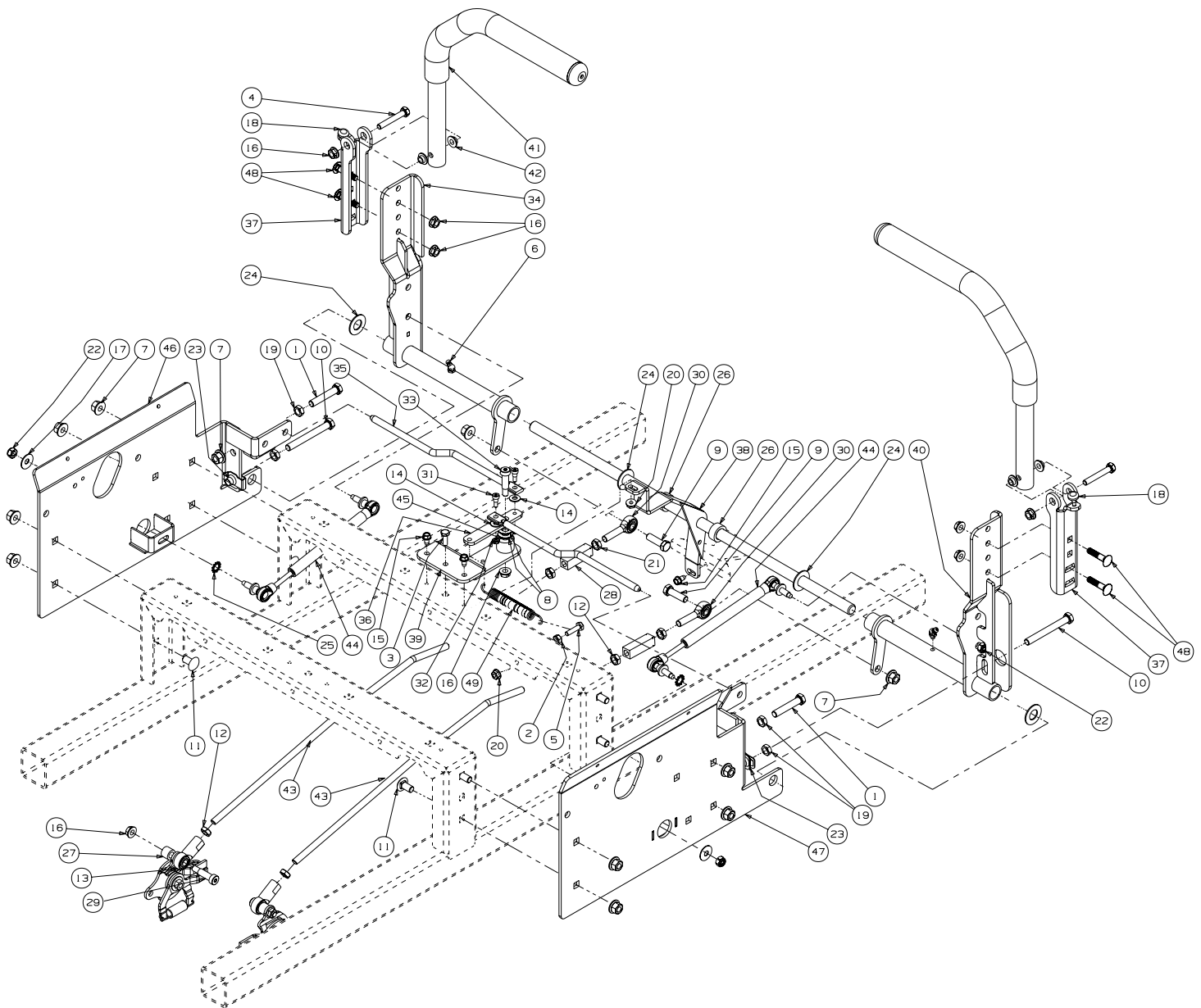
Ref. No.	Part No.	Description	Qty.
1	00012187	Lug Nut, 1/2-20	8
2	02002668	Wheel Assembly, 24 x 12.00-12, Beige	2
	00073975	Includes: Tire, 24 x 12.00-12, Turf Master Rim, 12 Dia x 8.50 width	
OPTIONAL TIRES			
	01002182	Wheel Assembly, 24 x 12.00-12, Turf Saver	
	01004473	Tire, 24 x 12.00-12, Turf Saver	

Seat/Floor Panel Assembly- Figure 13 and Parts List



GD: 02002559-03/22/07

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00002528	Hex Cap Screw 3/8-16 x 2.00	1	17	01002766	Lock Nut, 1/4-20	2
2	00006131	Hex Nut, 3/8-16	2	18	01008140	Deck Lift Spring, Left Hand	1
3	00012158	Washer	AR	19	01009459	Shoulder Bolt, .375 x 1.50	2
4	712-04063	Nylock Nut, 5/16-18	2	20	02002091	Shoulder Bolt, 1/2 x 3/4, 3/8-16	1
5	00012168	Lock Washer, 5/16	4	21	02002335	Floor Panel Assembly	1
6	00012178	Hex Cap Screw, 5/16-18 x 1/2	4	22	02002714	Foldable Rops Assembly	1
7	00012428	Nut, 1/2-13, Nylon Insert	4	23	02002942	Seat w/ Seat Belt & Suspension	1
8	00013131	Screw, Hex, Cap, 1/4-20 x .75	2	24	02002963	Rubber Stop with Washer	4
9	00021956	Hair Pin, 3/8-1/2	2	25	02002964	Standard Cap Screw, #10-24 x .75	4
10	00022560	Flange Lock, Hex Nut, 3/8-16	4	26	02002344	Seat Plate Assembly	1
11	01000226	Hex Cap Screw, 1/2-13 x 3.50	4	27	02003748	Seat Latch Bracket	1
12	01000372	Carriage Bolt, 3/8-16 x .75 Long	2	28	02003732	Latch Lever Bracket	1
13	01000523	Nut, #10-24, Nylon Lock	4	29	02003739	Latch Bracket	1
14	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	2	30	02003745	Adjustable Stud	1
15	01000873	Washer, .536 ID x .930 OD x .05	8	31	01000723	Flat Washer, .406 ID, 1.0 OD, .105	2
16	01001170	Rubber Bumper, .62 OD x .22 Thick	2	32	02004062	Cable Support	1

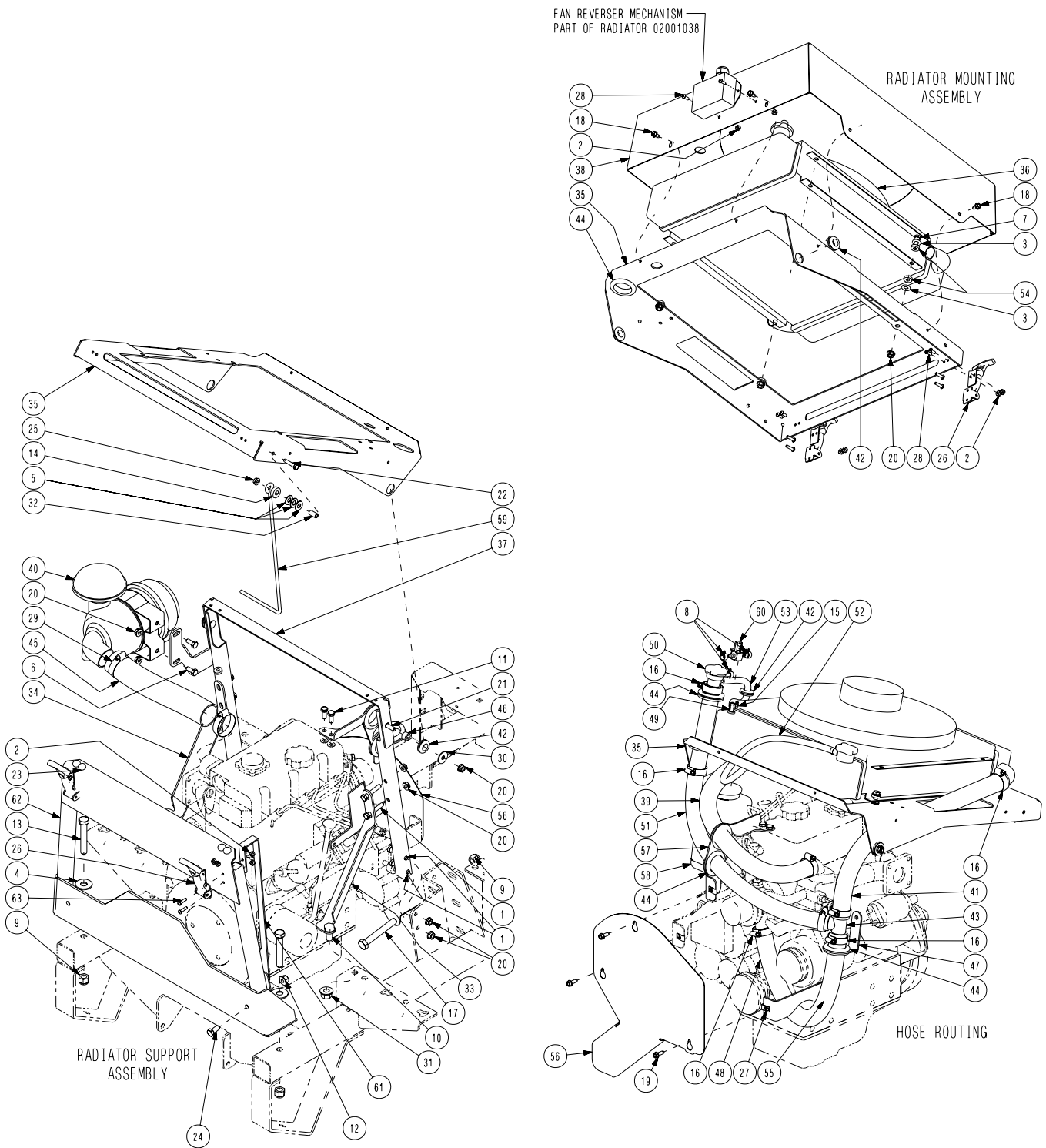


GD: 02003535-02/09/07

Control Assembly - Parts List for Figure 14

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00002528	Hex Cap Screw, 3/8-16 x 2.00	2	28	01007734	Turnbuckle	2
2	00012186	Hex Nut, 1/4-20	1	29	02002605	Shoulder Bolt, 3/8 x 1.25, SS	2
3	00013131	Hex Cap Screw, 1/4-20, .75	1	30	01008367	B/Joint, 3/8-24, Left Hand Female	2
4	00013198	Hex Cap Screw, 5/16-18 x 2.00	2	31	01009322	Shoulder Bolt, 1/4 x 1/4	2
5	00013416	HHCS, 1/4-20 x 1.00	1	32	01009377	Nut w/ Star Washer, 10-24	2
6	00021958	Grease Fitting, 1/4-28, 45 degree	2	33	02000069	Screw, Shoulder Control Rod	1
7	00022560	Hex Nut, 3/8-16, Lock Flange	12	34	02002931	Lapbar Control Assembly, LH	1
8	00061053	Washer, 3/8, SS	2		01004265	Bearings	2
9	01000369	Hex Cap Screw, 3/8 -16 x 1.25	2	35	02002542	Brake/Control Rod	2
10	02003666	Hex Cap Screw, 3/8-16 x 3.50	2	36	02002543	Lapbar Control Arm	1
11	01000372	Carriage Bolt, 3/8-16 x .75	8	37	02002545	Lapbar Pivot Bracket	2
12	01000450	Hex Jam Nut, 3/8-24	4	38	02002555	Lapbar Control Shaft Assembly	1
13	01000451	B/Joint, 3/8-24, Right Hand Female	2	39	02002657	Lapbar/Brake Control Mounting Bracket	1
14	01000600	Flat Washer, 1.4 x .630 x .0515	2	40	02002932	Lapbar Control Assembly, RH	1
15	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	3		01004265	Bearing	2
16	01000635	Nut, Lock, HexFlange, 5/16-18	9	41	02003024	Lapbar Assembly includes:	2
17	01000960	Belle Washer, .325 x .930 x .045	2		02002549	Control Handle Pivot Tube	2
18	01001170	Rubber Bumper, .62 OD x .22 Thick	2		02002662	Grip, 1.0	2
19	01002511	Nut, 3/8-16, Jam	4	42	02003419	Bushing, .310 x .172 x .688 x .06	4
20	01002766	Hex Flange Lock Nut, 1/4-20	2	43	02003531	Control Rod, 3/8-24 x 19.008	2
21	01002986	Nut, 3/8-24, Jam, LH Third	2	44	02003653	Cylinder Return to Neutral	2
22	01003561	Nut, Hex, Center Lock, M8	4	45	02003664	Spacer, .405 ID x 1.0 OD x .72	1
23	01003947	U-Nut, 3/8-16, .75	2	46	02003885	Side Panel, Control, Left	1
24	01004003	Flat Washer, 5/8 Nylon	4	47	02003880	Side Panel, Control, Right	1
25	01005851	External Washer, 3/8	2	48	710-0262	Carriage Bolt, 5/16-18 x 1.50	4
26	01006350	Shaft Collar	2	49	732-0470A	Extension Spring, .53 OD x 4.75	1
27	01003468	Spacer, .500 OD x .375 ID x 1/2	2				

Radiator Assembly - Figure 15

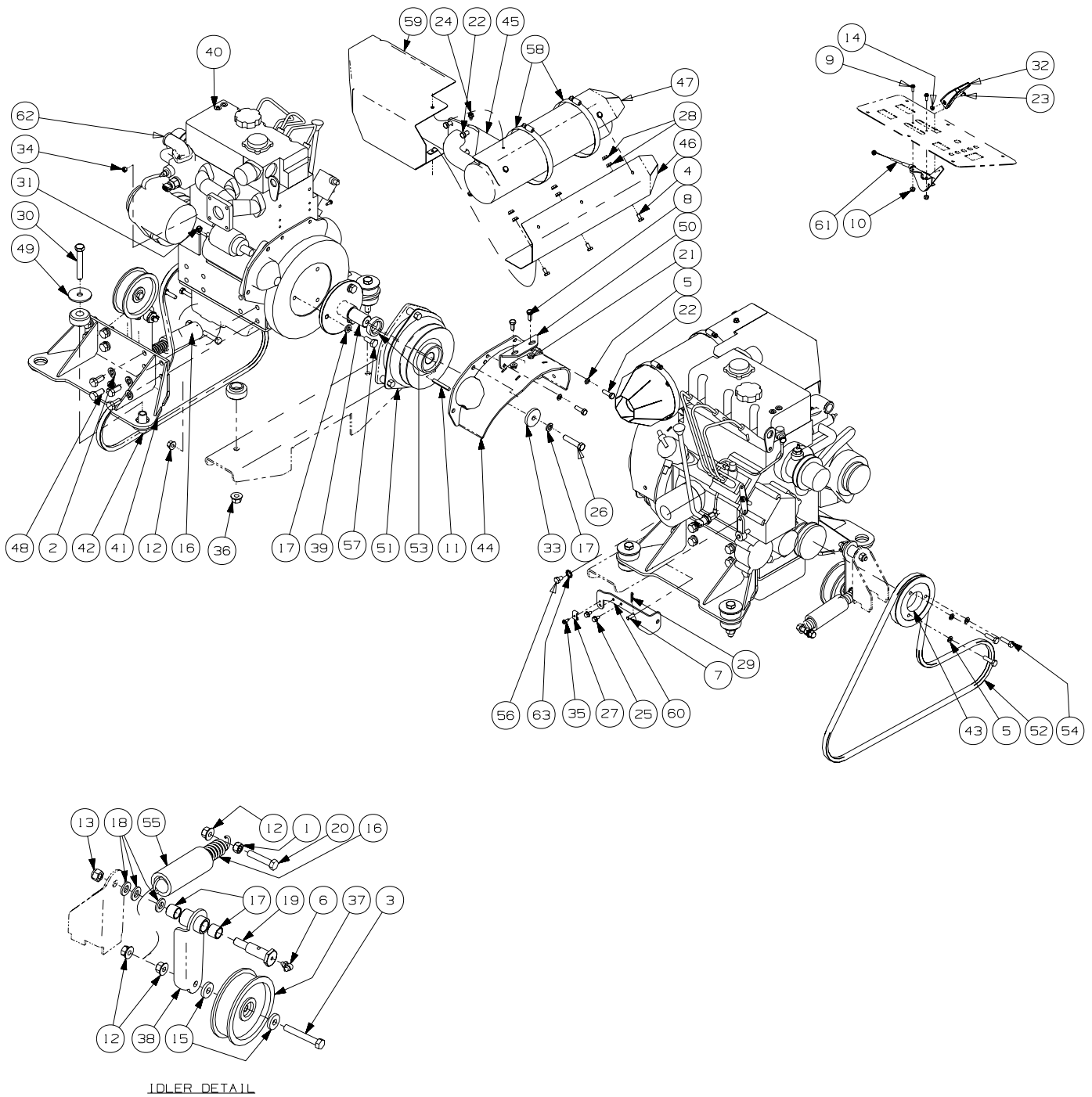


GD: 02001007-05/03/07

Radiator Assembly - Parts List for Figure 15

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00006129	Hex Cap Screw, 5/16-18 x 1.75	8	35	02001051	Radiator Mounting Bracket	1
2	00006194	Nut, 10-24, Nylon Insert	10	36	02001038	Radiator includes:	1
3	00009812	Flat Washer, 5/16	8		02002896	Fan Reverser Switch	1
4	00011459	Flat Washer, 1/2	2		02002923	Radiator Screen	1
5	00012158	Flat Washer, 3/8	3		02003811	Fan Assembly	1
6	00012179	Hex Cap Screw, 5/16-18 x 3/4	2	37	02001043	Radiator Mounting Assembly	1
7	00012180	Hex Head Cap Screw, 5/16-18 x 1.00	4	38	02001124	Radiator Shroud Assembly	1
8	00012235	Hose Clamp	3	39	02001090	Radiator Hose, 1.12 ID x 36" Long	1
9	00012428	Nut, 1/2-13, Nylon Insert	4	40	02001097	Air Filter includes:	1
10	00013851	Hex Cap Screw, 1/2-13 x 1.00	2		751-3194	Replacement Filter Element, Outer	
11	00014517	Hex Cap Screw, M8-1.25 x 18mm	2	41	02001110	Radiator Hose 1.12 x 22.5" Long	1
12	00022560	Hex Nut, 3/8-16 Flange Lock	1	42	02001127	Gromment, .62 ID x 1.13 OD	3
13	00030046	Hex Head Cap Screw, 1/2-13 x 3.00	2	43	02001128	Tee Adaptor	1
14	00071691	Spacer, Control Rod	1	44	02001134	Gromment, 1.5 ID x 2.13 OD	5
15	01000215	Hose Clamp, 1/4-5/8	2	45	02001138	Air Hose, 1.75 ID	1
16	01000217	Hose Clamp,, 7/8:1-1/4	9	46	02001142	Spacer, .625 OD x .407 ID x .375	2
17	01000226	Hex Cap Screw, 1/2-13 x 3.50	2	47	02001147	Radiator Hose Bracket	1
18	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	5	48	02002442	Radiator Hose, 1.12 ID x 18" Long	1
19	01000629	Screw, TT, 1/4-20, 0.75, Hex Index Washer	3	49	02002443	Elbow Adaptor, 1/8 NPT x 1/4	1
20	01000635	Hexflange Lock Nut, 5/16-18	16	50	02002445	Neck Filler Adaptor	1
21	01000641	Carriage Bolt, 5/16-18 x 1.00	2	51	02002448	Radiator Hose, 1" ID x 28.5" Long	1
22	01000913	Hex Cap Screw, 1/4-20 x 1.25	1	52	02002567	Radiator Hose, 1/4" x 27"	1
23	01001170	Rubber Bumper, .62 OD x .22 Thick	4	53	02002568	Radiator Hose, 1/4" x 9"	1
24	01002601	Hex Cap Screw, 3/8-16 x .750	1	54	02002577	Flat Rubber Washer, 1/4	8
25	01002766	Lock Nut, 1/4-20	1	55	02002772	Belt Shield Bracket	1
26	01005869	T-Handle Latch Draw	2	56	02002774	Belt Shield	1
27	01008539	U-Nut, 1/4-20	3	57	02002776	Radiator Hose Bracket	1
28	01009363	Hex Cap Screw, 10-24 x 1/2	6	58	02002810	Over Flow Coolant Container	1
29	01009895	Hose Clamp	2	59	02002847	Radiator Stand	1
30	01009937	Washer, 5/16 x 1.06	2	60	02002850	Valve	1
31	01010119	Nut, 1/2-13, FlangeLock	2	61	02003919	Radiator Support Bracket	1
32	02000697	Spacer, .259 x .375 x .707	1	62	02003918	Radiator Mounting Assembly	1
33	02001029	Radiator Support Gusset, RH	1	63	02003920	Hex Cap Screw, 10-24 x 3/4	4
34	02001030	Radiator Support Gusset, LH	1				

28.2HP Caterpillar Engine Assembly - Figure 16



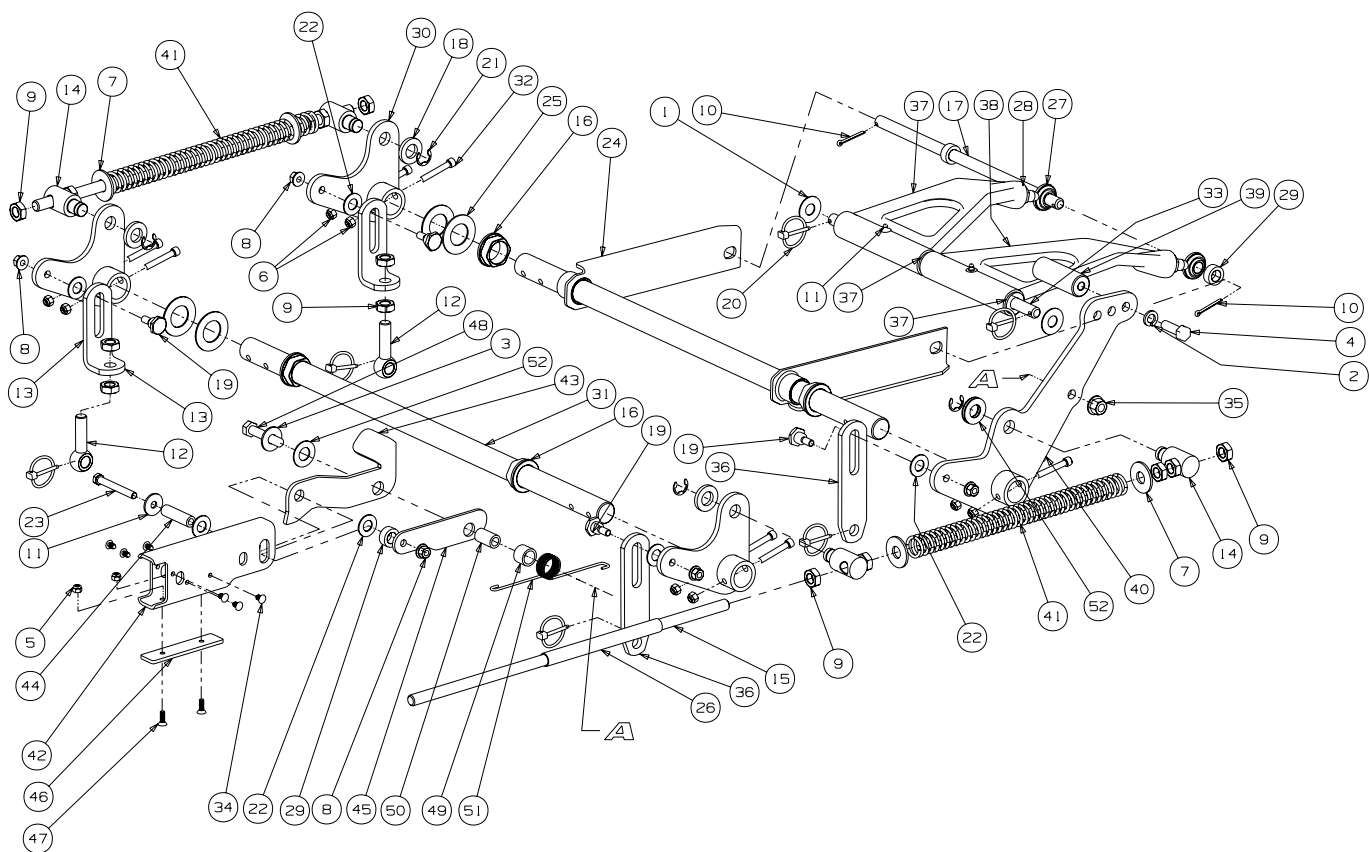
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28.2HP Caterpillar Engine Assembly - Parts List for Figure 16

Ref No	Part No.	Description	Qty.	Ref No	Part No.	Description	Qty.
1	00006131	Hex Nut, 3/8-16	1	33	01005314	Flat Washer, 7/16 ID x 1.75 OD x .25	1
2	00010734	Lock Washer, 1/2	16	34	01007088	Nut, M6 x 1, Lock	1
3	00011861	HHCS, 3/8-16, 2.25	1	35	01008531	Self Tapping Screw, #10-32 x .500	1
4	00012133	Hex Cap Screw, 1/4-20 x 1/2	9	36	01010119	Nut, 1/2-13, FlangeLock	4
5	00012168	Lock Washer, 5/16	5	37	02000302	Idler Pulley, 3.5 OD	1
6	00012226	Grease Fitting, 90°	1	38	02000305	Idler Arm Assembly includes:	1
7	00012609	Clevis Pin, 1/4 x 3/4	1		01000308	Bearing	2
8	00013406	Hex Cap Screw, 5/16-18 x .75	2	39	02000932	Drive Shaft	1
9	00013669	Screw, Hex Washer, 10-32 x 1/2	2	40	02001010	Engine, 28.2HP Cat Diesel	1
10	00014608	Lock Nut, Nylon Insert, 10-32	2	41	02001021	Engine Mounting Assembly	2
11	00021517	Key, 1/4 x 1/4 x 2.0	1	42	02001035	Engine Isolator	4
12	00022560	Flange Lock, Hex Nut, 3/8-16	3	43	02001037	Transmission Drive Pulley	1
13	00027279	Nylock Nut, 7/16-14	1	44	02001069	CLutch Retainer Assembly	1
14	00060056	Nut Washer, W/Star, 8-32	1	45	02001073	Muffler, 28.2HP Cat Diesel	1
15	00083192	Idler Washer	2	46	02001076	Muffler Cover Assembly, Rear	1
16	01000199	Extension Spring, 1.0 OD x 5.00	1	47	02001079	Muffler Cover Assembly, Front	1
17	01000389	Lock Washer, 7/16	4	48	02001080	HHCS, M12-1.25 x 25MM	16
18	01000393	Washer, .469 ID x .875 OD x .105	3	49	02001098	Washer, .53 ID x 2.13 OD x .134	4
19	01000505	Shoulder Bolt	1	50	02001105	Muffler Mounting Bracket	1
20	01000512	Hex Cap Screw, 3/8-16 x 1.75	1	51	02001113	Clutch Brake, GT3.5-CT06D, Diesel	1
21	01000635	Hexflange Lock Nut, 5/16-18	2	52	02001116	V-Belt	1
22	01000720	Hex Cap Screw, M8-1.25 x 25MM	6	53	02002158	Engine Spacer, 1.125 x 1.75 x .438	1
23	01000721	Machine Screw, 8-32, .375	1	54	02002402	Hex Cap Screw, M8-1.25 x 30MM	3
24	01000925	Self Tapping Screw, 1/4-20 x 0.375	2	55	02002407	Idler Spring	1
25	01001042	Screw, M6-1.0 x 12MM	2	56	02002411	Hex Cap Screw, M8-1.25 x 12MM	1
26	01001082	Hex Cap Screw, 7/16-20 x 2.00	1	57	02002413	Hex Cap Screw, M10-1.25 x 25MM	3
27	01002070	Throttle Clamp	1	58	02002425	Worm Clamp, 4.125 - 7.00	2
28	01002766	Lock Nut, 1/4-20	18	59	02002479	Exhaust Manifold Shroud Assembly	1
29	01002771	Cotter Pin, .072 x 1.12 Long	1	60	02002778	Throttle Cable Mounting Bracket	1
30	01003113	Hex Cap Screw, 1/2-13 x 3.25	4	61	02003000	Throttle Control Cable, 35.0	1
31	01003561	Hex Nut, M8 x 1.2, Nylon Top Lock	1	62	751-10059	Thermostat Housing	1
32	01004004	Control Throttle Knob	1	63	01005851	Washer, 3/8 ID, External Tooth	1

Note: Engine Oil 15W40 02002058

60" Lift Assembly - Figure 17

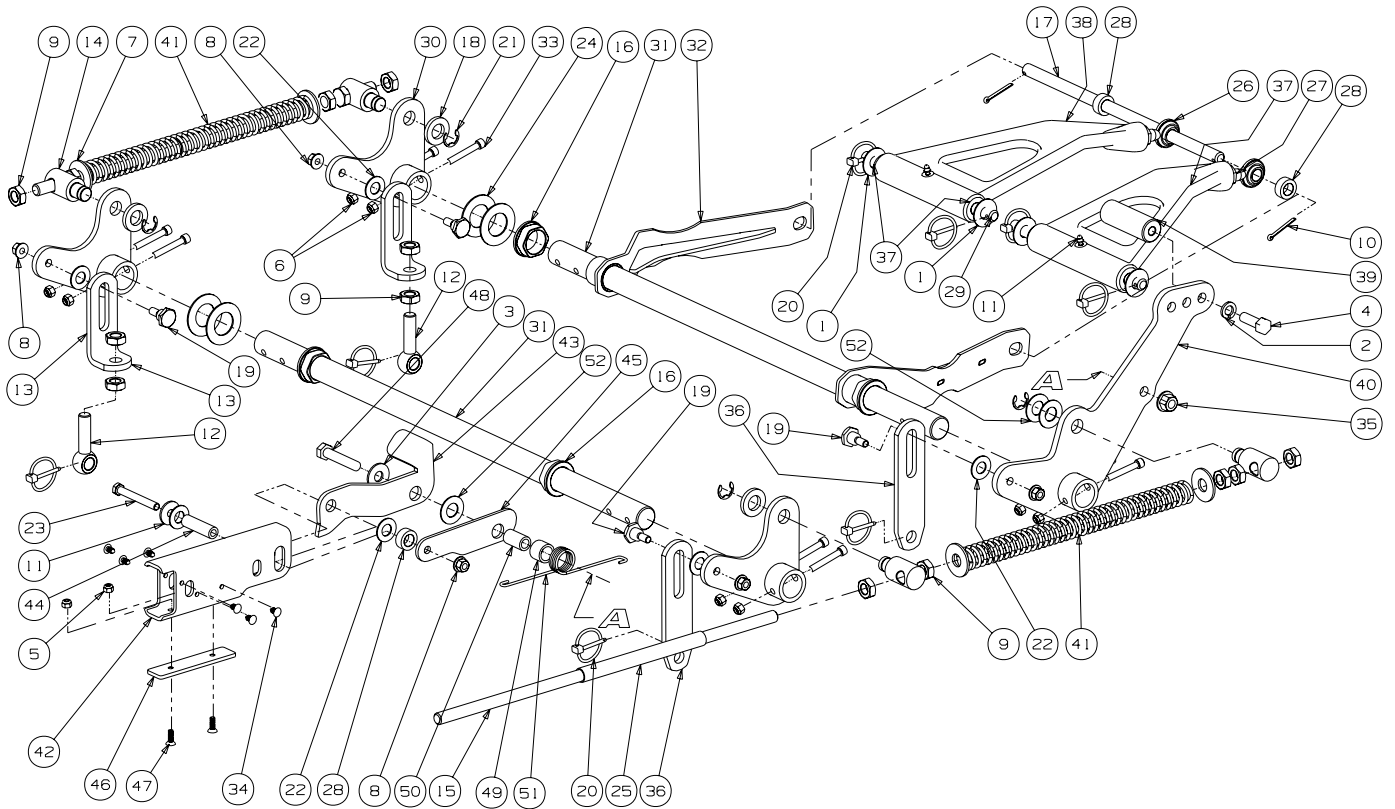


GD: 02002660-03/16/07

60" Lift Assembly - Parts List for Figure 17

Ref. No.	Part No.	Description	Qty.
1	00002766	Washer, 1.5 x .655 x .055	2
2	00010734	Lock Washer, 1/2	1
3	00011459	Flat Washer, 1/2	1
4	00011951	Hex Cap Screw, 1/2-13 x 1.50	1
5	00012152	Lock Nut w/Nylon Insert	2
6	00012165	Nut, 5/16-18, Nylock	8
7	00013432	Flat Washer, 5/8	4
8	00022560	Hex Nut, Flange Lock, 3/8-16	5
9	00035632	Jam Nut, 5/8-11	14
10	00060018	Cotter Pin, 3/16 x 1-1	2
11	01000872	Flat Washer, 1.25 x .411 x .100	1
12	01001744	Eye Bolt, 5/8ID	2
13	01007255	Eye Bolt Mount Link, 5/8 ID	2
14	01001855	Ferule Lift	4
15	01001857	Lift Connector Rod	2
16	01001930	Hex Flange Bearing, 1.25 ID	4
17	01002586	Front Lift Link, Rod Mount	1
18	01003123	Spacer, .812 ID x .268 Lg.	3
19	01003535	Shoulder Screw, 0.625 OD x .437 Lg.	4
20	01003993	Linch Pin, 3/16 Dia.	6
21	01003994	E Clip, 3/4 Dia.	4
22	01004003	Nylon Flat Washer, 5/8	6
23	01004127	HHCS, 3/8-16, 3.00	1
24	01005569	Front Frame Strut Assembly	2
25	01006408	Flat Washer, 1.25 ID	4
26	01006823	Hose, 5/8 ID 13/16 OD, 8" LG	2
27	01007487	Rod End, Male	2
28	01007526	Jam Nut, 5/8-18	2
29	01007527	Spacer, .630 ID x 1.06 OD x .440	3
30	01008206	Bellecrank Weldment Assembly	3
31	01007681	Deck Lift Shaft	2
32	01007962	Socket Head CapScrew, 5/16-18 x 2	8
33	01008453	Lift Link Rod	1
34	01008801	Rivet, 1/4 x 5/8	6
35	01010119	Nut, 1/2-13, FlangeLock	1
36	02003566	Deck Link	2
37	02002708	Bearing Lift Brace Assembly, Left Hand includes:	1
	00060078	Grease Fitting	1
	02002384	Bearing	2
38	02002709	Bearing Lift Brace Assembly, Right Hand includes:	1
	00060078	Grease Fitting	1
	02002384	Bearing	2
39	02002596	Deck Lift Foot Pedal	1
40	02002595	Deck Lift Foot Pedal Weldment	1
41	02002959	Lift Compression Spring	2
42	02003050	Lift Tube, 3.0 x 1.5	1
43	02003042	Lift Link Bracket	1
44	02003043	Spacer, .375 ID x .625 OD x 1.53	1
45	02003511	Yoke Plate	1
46	02003749	Lift Wear Plate	1
47	02003505	Flat Head Cap Screw, 1/4-20 x .75	2
48	02003585	HHCS, 1/2-13 x 2.50	1
49	02003586	Spacer, .76 ID x 1.0 OD x .75	1
50	02003587	Spacer, .50 ID x .75 OD x 1.313	1
51	02003588	Torsion Spring, .120 Wire x 1.32 OD	1
52	736-0188	Washer, .76 x 1.49 x .06	3

72" Lift Assembly - Figure 18

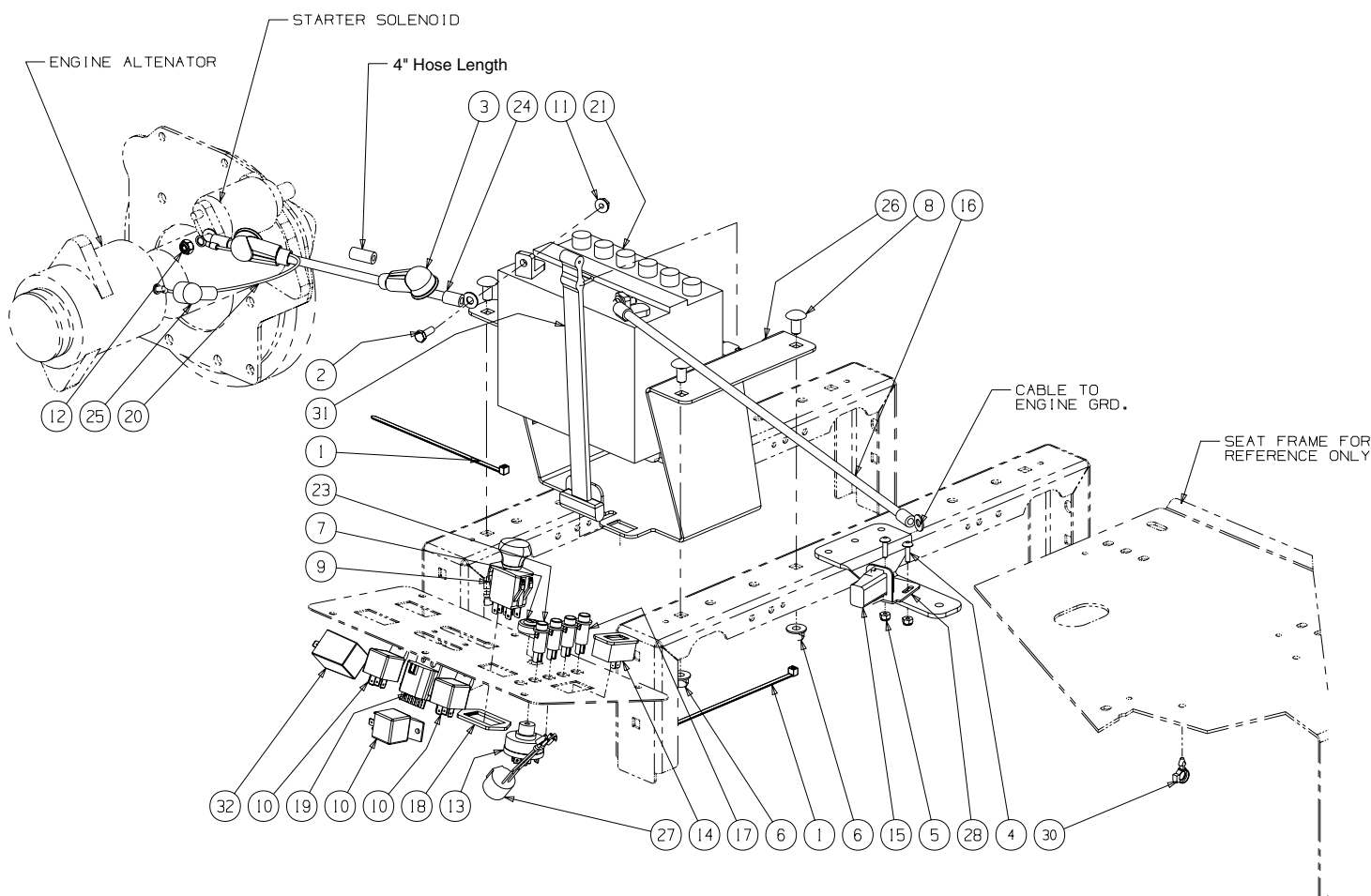


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72" Lift Assembly - Parts List for Figure 18

Ref. No.	Part No.	Description	Qty.
1	00002766	Washer, 1.5 x .655 x .055	4
2	00010734	Lock Washer, 1/2	1
3	00011459	Flat Washer, 1/2	1
4	00011951	Hex Cap Screw, 1/2-13 x 1.50	1
5	00012152	Lock Nut w/Nylon Insert	2
6	00012165	Nut, 5/16-18, Nylock	8
7	00013432	Flat Washer, 5/8	4
8	00022560	Hex Nut, Flange Lock, 3/8-16	5
9	00035632	Jam Nut, 5/8-11	14
10	00060018	Cotter Pin, 3/16 x 1-1	2
11	01000872	Flat Washer, 1.25 x .411 x .100	1
12	01001744	Eye Bolt, 5/8ID	2
13	01007255	Eye Bolt Mount Link, 5/8 ID	2
14	01001855	Ferule Lift	4
15	01001857	Lift Connector Rod	2
16	01001930	Hex Flange Bearing, 1.25 ID	4
17	01002586	Front Lift Link, Rod Mount	1
18	01003123	Spacer, .812 ID x .268 Lg.	3
19	01003535	Shoulder Screw, 0.625 OD x .437 Lg.	4
20	01003993	Linch Pin, 3/16 Dia.	8
21	01003994	E Clip, 3/4 Dia.	4
22	01004003	Nylon Flat Washer, 5/8	6
23	01004127	HHCS, 3/8-16, 3.00	1
24	01006408	Flat Washer, 1.25 ID	4
25	01006823	Hose, 5/8 ID 13/16 OD, 8" LG	2
26	01007487	Rod End, Male	2
27	01007526	Jam Nut, 5/8-18	2
28	01007527	Spacer, .630 ID x 1.06 OD x .440	3
29	01007544	Deck Lift Link Rod	2
30	01008206	Bellecrank Weldment Assembly	3
31	01007681	Deck Lift Shaft	2
32	01008209	Front Frame Strut Assembly	2
33	01007962	Socket Head CapScrew, 5/16-18 x 2	8
34	01008801	Rivet, 1/4 x 5/8	7
35	01010119	Nut, 1/2-13, FlangeLock	1
36	02003566	Deck Link	2
37	02002708	Bearing Lift Brace Assembly, Left Hand	1
	00060078	Grease Fitting	1
	02002384	Bearing	2
38	02002709	Bearing Lift Brace Assembly, Right Hand	1
	00060078	Grease Fitting	1
	02002384	Bearing	2
39	02002596	Deck Lift Foot Pedal	1
40	02002595	Deck Lift Foot Pedal Weldment	1
41	02002959	Lift Compression Spring	2
42	02003050	Lift Tube, 3.0 x 1.5	1
43	02003042	Lift Link Bracket	1
44	02003043	Spacer, .375 ID x .625 OD x 1.53	1
45	02003511	Yoke Plate	1
46	02003749	Lift Wear Plate	1
47	02003505	Flat Head Cap Screw, 1/4-20 x .75	2
48	02003585	HHCS, 1/2-13 x 2.50	1
49	02003586	Spacer, .76 ID x 1.0 OD x .75	1
50	02003587	Spacer, .50 ID x .75 OD x 1.313	1
51	02003588	Torsion Spring, .120 Wire x 1.32 OD	1
52	736-0188	Washer, .76 x 1.49 x .06	3

Electrical Assembly- Figure 19 and Parts List



Fasten relay (01002251) with Button Head Screw (01000443) on LH control panel shown in Fig. 14.

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Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00012470	Tie, Cable, 3/16 x .05 x 7.4"	4	17	01009816	Light Indicator, 12V	3
2	00013131	Screw, Hex, Cap, 1/4-20 x .75	2	18	01009905	Bracket, PTO Switch Retainer	1
3	00013258	Boot, 1" OD Rubber Battery-PST, Red	2	19	02000907	Interlock Time Delay Shutdown	1
4	00014602	Round Hd. Machine Screw, 10-32 x 3/4	2	20	02000987	Wire, Alternator Charge	1
5	00014608	Lock Nut, Nylon Insert	2	21	02001114	Battery, 320CCA	1
6	00022560	Flange Lock, Hex Nut, 3/8-16	4	22	--	Fuel Hose, 1/4" (in inches)	4
7	00032097	Nut, W/Cap, 5/8-32 Ignition	1	23	02001350	Light Indicator, 12V	1
8	01000372	Carriage Bolt, 3/8-16 x .75 Long	4	24	02002059	Cable, Battery Red, 42"	1
9	01002111	Switch, Electric, PTO	1	25	02002346	Cover, Alternator	1
10	01002251	Relay, 12V 40A	3	26	02002552	Battery Bracket	1
11	01002766	Lock Nut, 1/4-20	2	27	02002588	Alarm, High Temperature	1
12	01003561	Nut, Hex, Center Lock, M8	1	28	02002592	Control/Brake Panel Switch	1
13	01003581	Switch, Ignition, 6 Pin	1	29	02003026	Harness Assembly (not shown)	1
14	01007597	Meter, Hour	1	30	02003038	Electrical Conduit Clip, 3/8	1
15	01008571	Switch, Plunger	1	31	723-3064	Strap, Battery	1
16	01009623	Cable, Battery Black, 34"	1	32	725-04218	Timer Relay	1



Cub Cadet Commercial
P.O. Box 368023
Cleveland, OH 44136